

# *Timing distribution at the LHC*



*B.G. Taylor CERN/EP*

***8th Workshop on Electronics for LHC Experiments***

*Colmar, 9-13 September 2002*

## *Sync or swim*



# *TTC Common Project collaboration*

<i>ALICE integration</i>	<i>O.V. Baillie, H.R. Schmidt</i>
<i>ATLAS integration</i>	<i>P. Farthouat</i>
<i>CMS integration</i>	<i>S. Cittolin, R.N.J. Halsall, W.J. Haynes</i>
<i>LHCb integration</i>	<i>J. Christiansen, R. Jacobsson</i>
<i>BI integration, TTCbi</i>	<i>J.-J. Savioz</i>
<i>TTCvi, TTCvx</i>	<i>P. Gällnö</i>
<i>TTCrx ASIC</i>	<i>A. Marchioro, P.R. Moreira, T.H. Toifl</i>
<i>TTCsr</i>	<i>J. Ferrer-Prieto</i>
<i>Synchronisation</i>	<i>J.C. Da Silva, J. Varela</i>
<i>System modelling</i>	<i>A. Racz</i>
<i>Event builder, LabVIEW</i>	<i>L. Pollet</i>
<i>Irradiation studies</i>	<i>P. Jarron</i>
<i>FERMI clock manager</i>	<i>J.-F. Genat</i>
<i>Subminiature connector</i>	<i>J.-C. Hubert, G. McFarlane</i>
<i>Receiver photonics</i>	<i>M. Ashton, J. Humphries</i>
<i>Spokesman</i>	<i>B.G. Taylor</i>
<i>SL associates</i>	
<i>Controls</i>	<i>G. Beetham</i>
<i>Hadron RF</i>	<i>Ph. Baudrenghien, D. Stellfeld</i>
<i>ST associates</i>	
<i>Elec engineering</i>	<i>L. de Jonge, O. Olsen</i>

# *A TTC Glossary*

## *TTC      Timing, Trigger and Control*

*TTCbi    Beam instrumentation interface*

*TTCcf    Clocks fanout*

*TTCex    Laser encoder/transmitter*

*TTClc    Laser controller*

*TTCmi    LHC machine interface*

*TTCmx    Laser minitransmitter*

*TTCmr    Receiver module*

*TTCoc    Optical tree coupler*

*TTCos    Orbit synchronizer*

*TTCpr    PMC receiver*

*TTCrm    Receiver mezzanine*

*TTCrx    Receiver ASIC*

*TTCsr    Simple receiver*

*TTCtx    Laser transmitter*

*TTCvi    VMEbus interface*

*TTCvr    VMEbus receiver*

*TTCvx    LED transmitter*

*BGA      Ball grid array (package)*

*BM        Biphase mark (encoding)*

*FBT       Fused biconic taper (coupler)*

*LHCrx    LHC receiver*

*PCR       Preveessin control room*

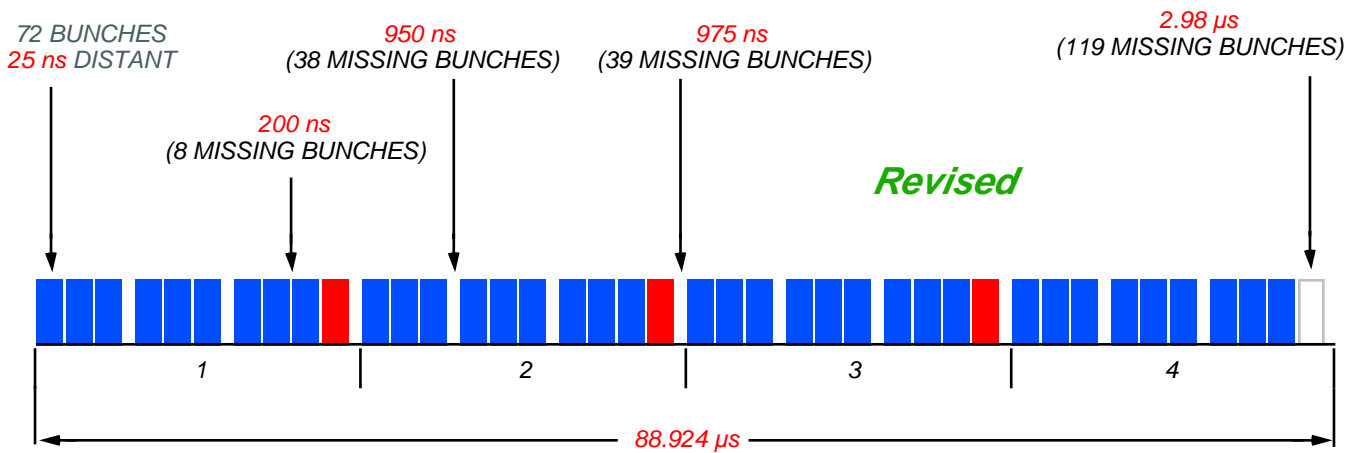
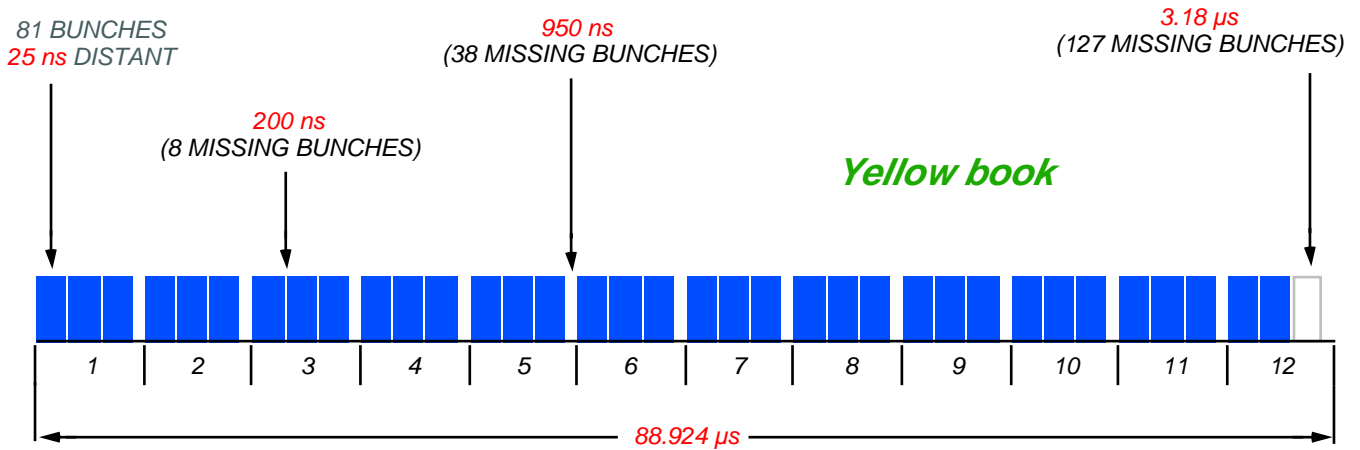
*PLL       Phase locked loop*

*PRBS     Pseudo random binary sequence*

*TDM       Time division multiplex*

*VCXO     Voltage controlled xtal oscillator*

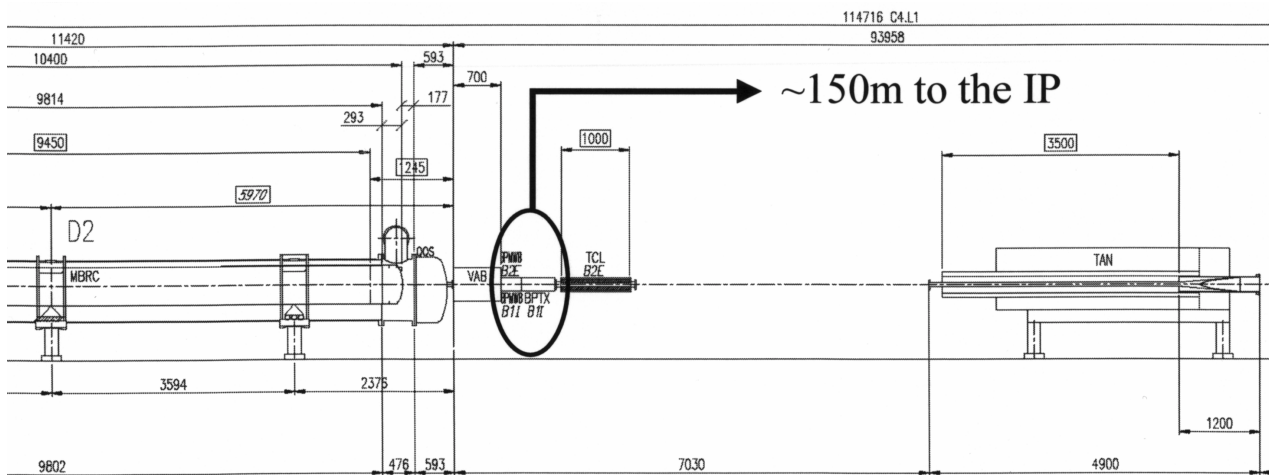
# LHC bunch structure (p)



<b>Revolution time</b>	<b>88.924 <math>\mu</math>s</b>
<b>Revolution frequency</b>	<b>11.246 kHz</b>
<b>RF frequency</b>	<b>400.79 MHz (2 x SPS)</b>
<b>Bunch crossing rate</b>	<b>40.079 MHz</b>
<b>No of bunches/beam</b>	<b>2808</b>
<b>Filling factor</b>	<b>0.788</b>
<b>Bunch train length</b>	<b>72</b>
<b>SPS injection kicker gap</b>	<b>200 ns</b>
<b>LHC injection kicker gap</b>	<b>950 ns</b>
<b>LHC extraction kicker gap</b>	<b>2.98 <math>\mu</math>s</b>
<b>LHC filling time</b>	<b>4.3 min/ring</b>
<b>RMS bunch length</b>	<b>0.075 m, 250 ps</b>
<b>Interbunch spacing</b>	<b>7.5 m, 24.95 ns</b>

**Special bunch structures for initial running**

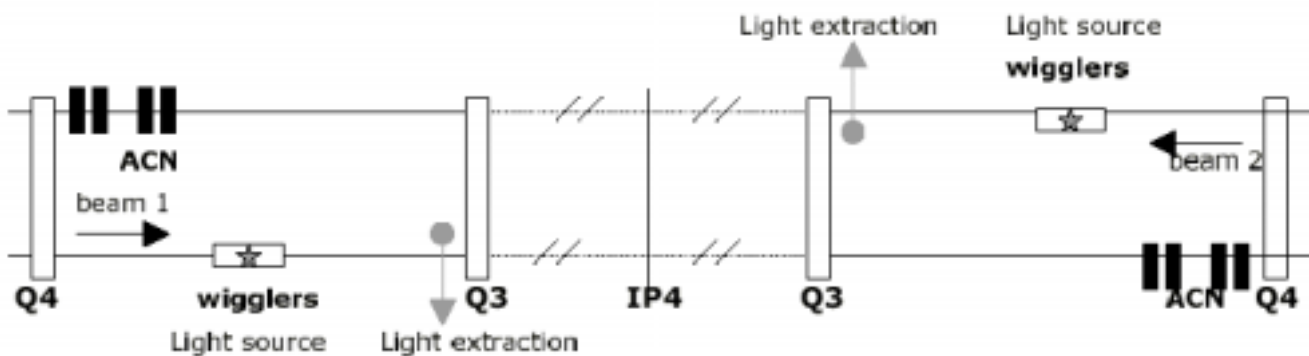
# Bunch structure and timing monitors for TTC synchronization



## BPTX

*Exclusively for use by the experiment*

*One BPTX on each incoming beam line*



## Synchrotron light monitor

*Precision longitudinal distribution measurement*

*50 ps resolution over full LHC orbit (89  $\mu$ s)*

*10<sup>4</sup> dynamic range (integration over 60 sec)*

# ***Clock artefacts***

## ***SPS test beams***

***Constant frequency clock to experiments***

***SPS rephased to this clock before each spill***

***No clock holes if RF divider reset disabled***

## ***SPS as injector***

***Sync SPS to required LHC injection phase***

***1 ms hole in SPS RF/5 and SPS Orbit signals***

***Occurs before each CPS -> SPS transfer***

## ***LHC***

***Timing reset prior to each fill/ramp/collide run***

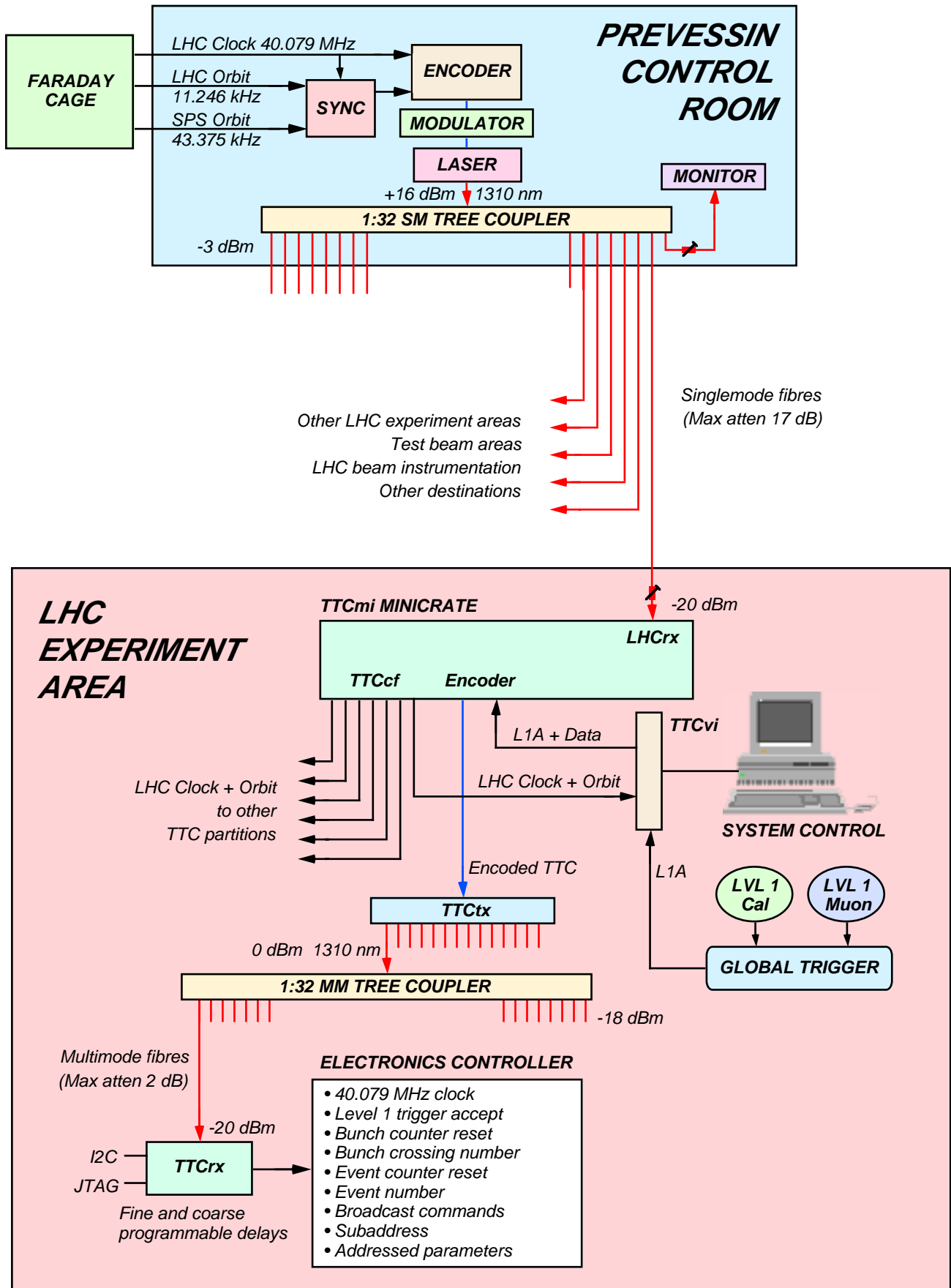
***1 ms hole in 40.08 MHz and LHC Orbit signals***

***Occurs only before 1st SPS -> LHC transfer***

***SPS and LHC TTC systems will fill 40.08 MHz holes***

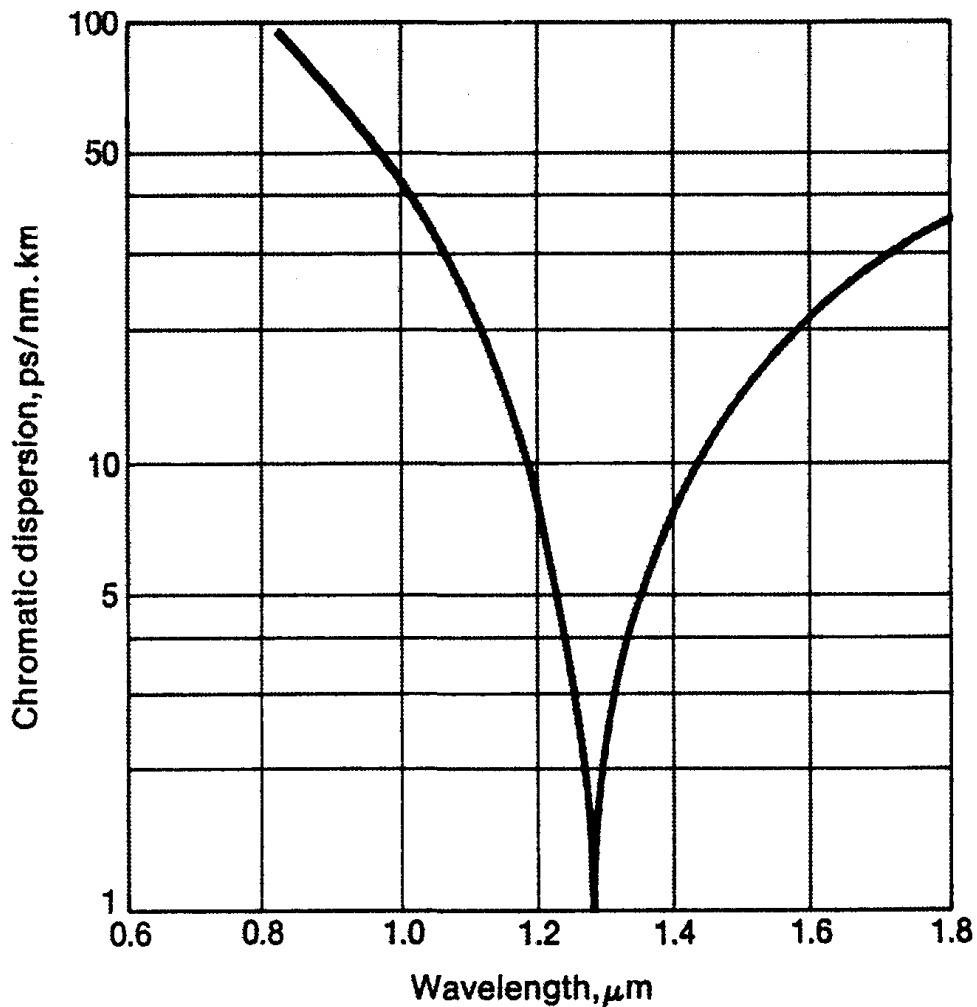
***- but possible phase perturbation on resync***

# Overall TTC Distribution (from BA3)





## *Chromatic dispersion of fibre*



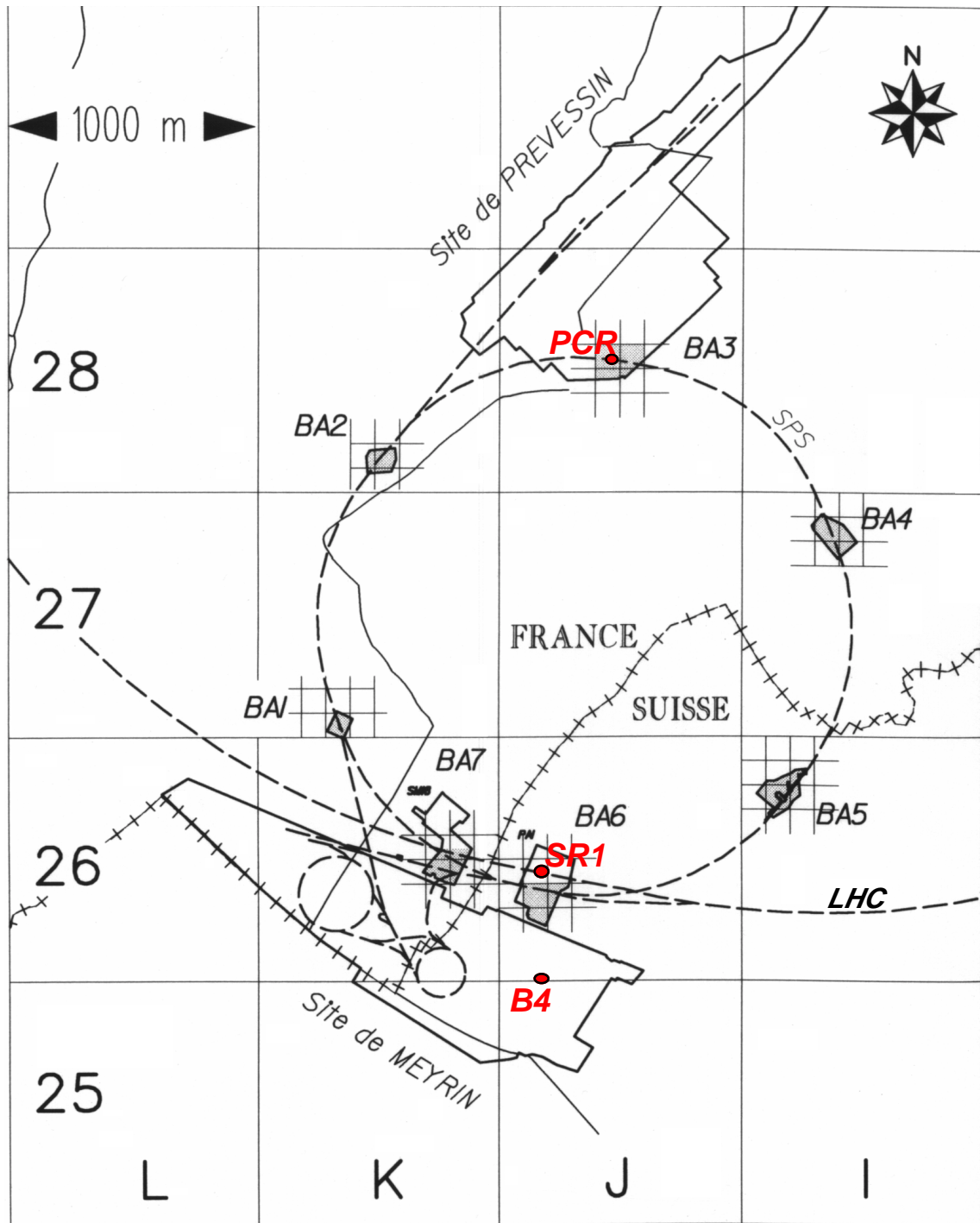
### *Chromatic dispersion over 100m*

*(= material dispersion, neglecting waveguide dispersion)*

	<i>830 nm</i>	<i>1310 nm</i>
<i>LED transmitter (80 nm wide)</i>	<i>640 ps</i>	<i>&lt; 24 ps</i>
<i>Laser transmitter (8 nm wide)</i>	<i>64 ps</i>	<i>&lt; 3 ps</i>

*1310 nm tolerates LEDs for small test setups*

# PCR – B4



## **PCR – SR1**

*Direct 2.1 km Via SPS 5.6 km*

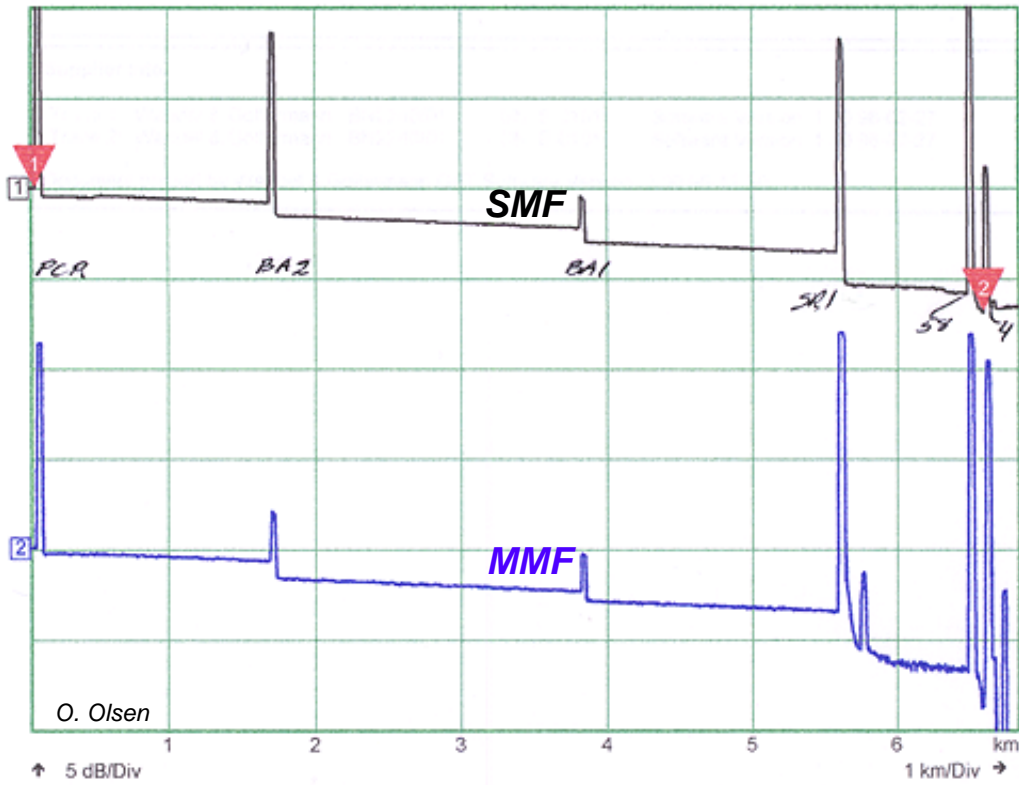
*Final 3.8 km (48 MM + 144 SM fibres)*

## **PCR – B4**

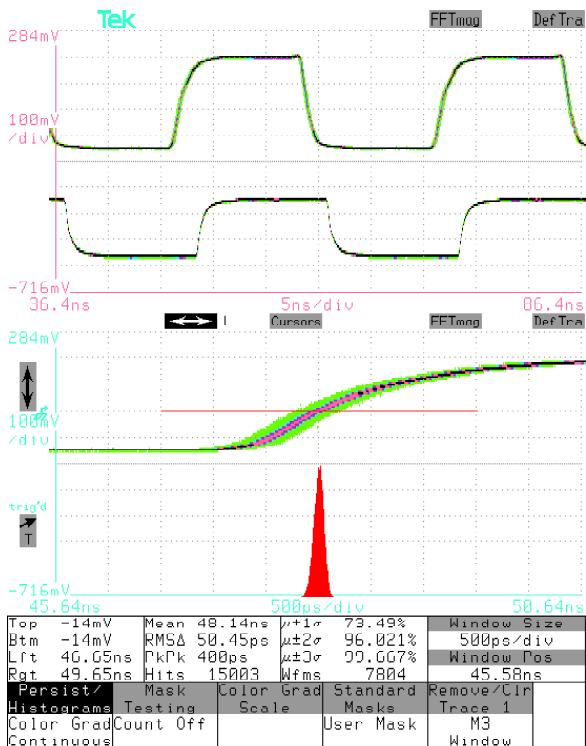
*Via SPS 6.5 km Alternative routing 4.8 km*

# Optical distribution fibres

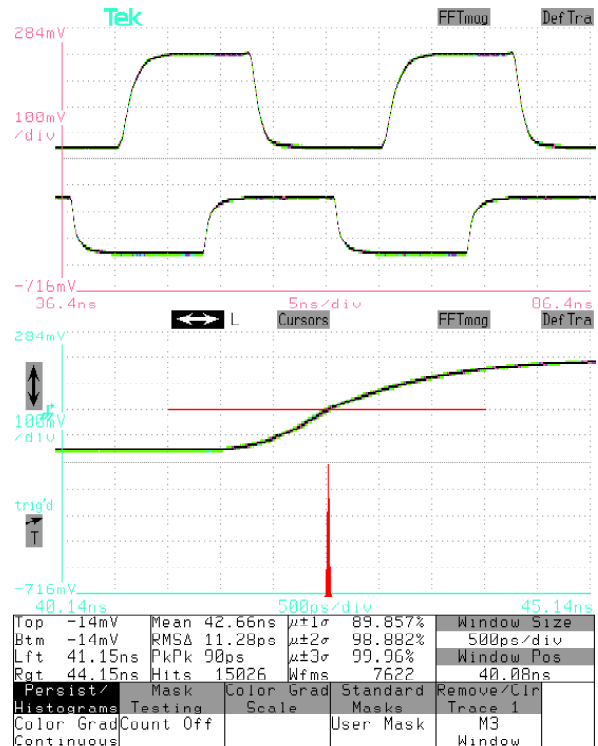
## PCR – SR1 – B4



## B4 – PCR – B4 (13 km)

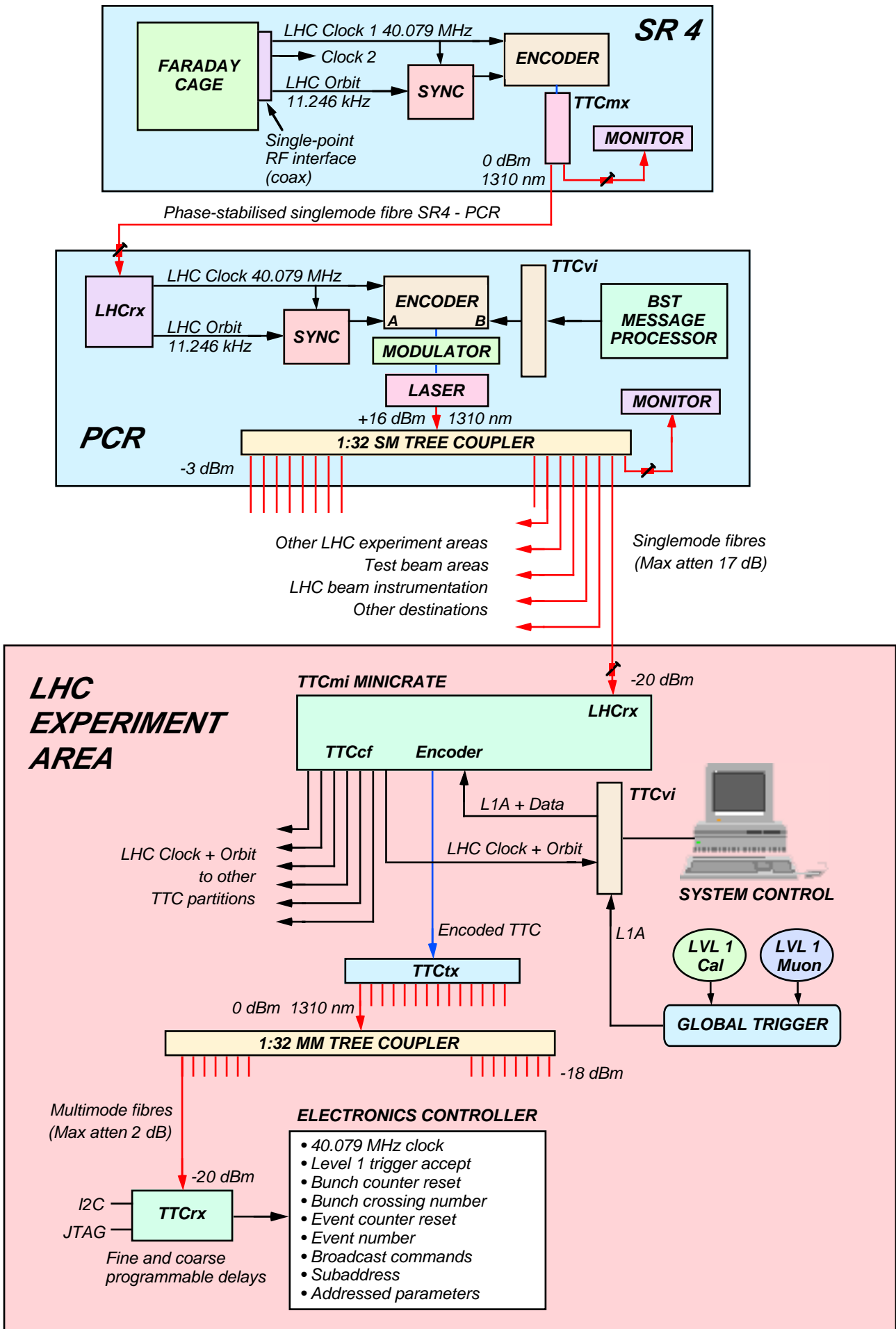


**MMF (restricted mode launch)**



**SMF**

# Overall TTC Distribution (from SR4)



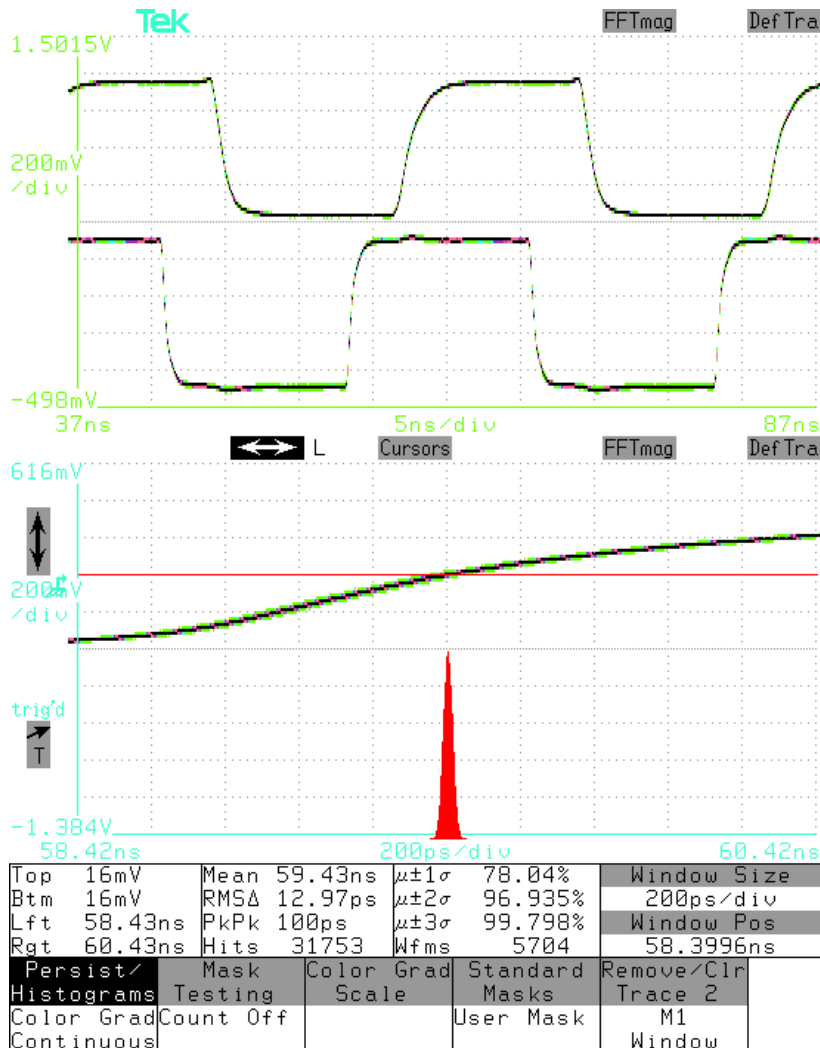
# Optical fibre lengths



<b>SR4 (RF) – PCR</b>	<b>9.5 km</b>
<b>PCR – SR1 (ATLAS)</b>	<b>3.8 km</b>
<b>PCR – SR2 (ALICE)</b>	<b>5.4 km</b>
<b>PCR – SR5 (CMS)</b>	<b>10.1 km</b>
<b>PCR – SR8 (LHCb)</b>	<b>4.6 km</b>

# Phase stability of fibres

**B4 - SR1 - PCR - SR4 - PCR - SR1 - B4 (28.6 km) SMF**



## PCR – PS

**4.6 km normal singlemode fibre**

**50 ps diurnal + 50 ps seasonal**

**<1998 with 269m on surface: 150 ps**

## SR4 – B4

**9.5 km phase stabilised + 4.8 km normal SMF**

**Installation depth ~ 1m**

**Diurnal variation - 1-2 fine deskew steps**

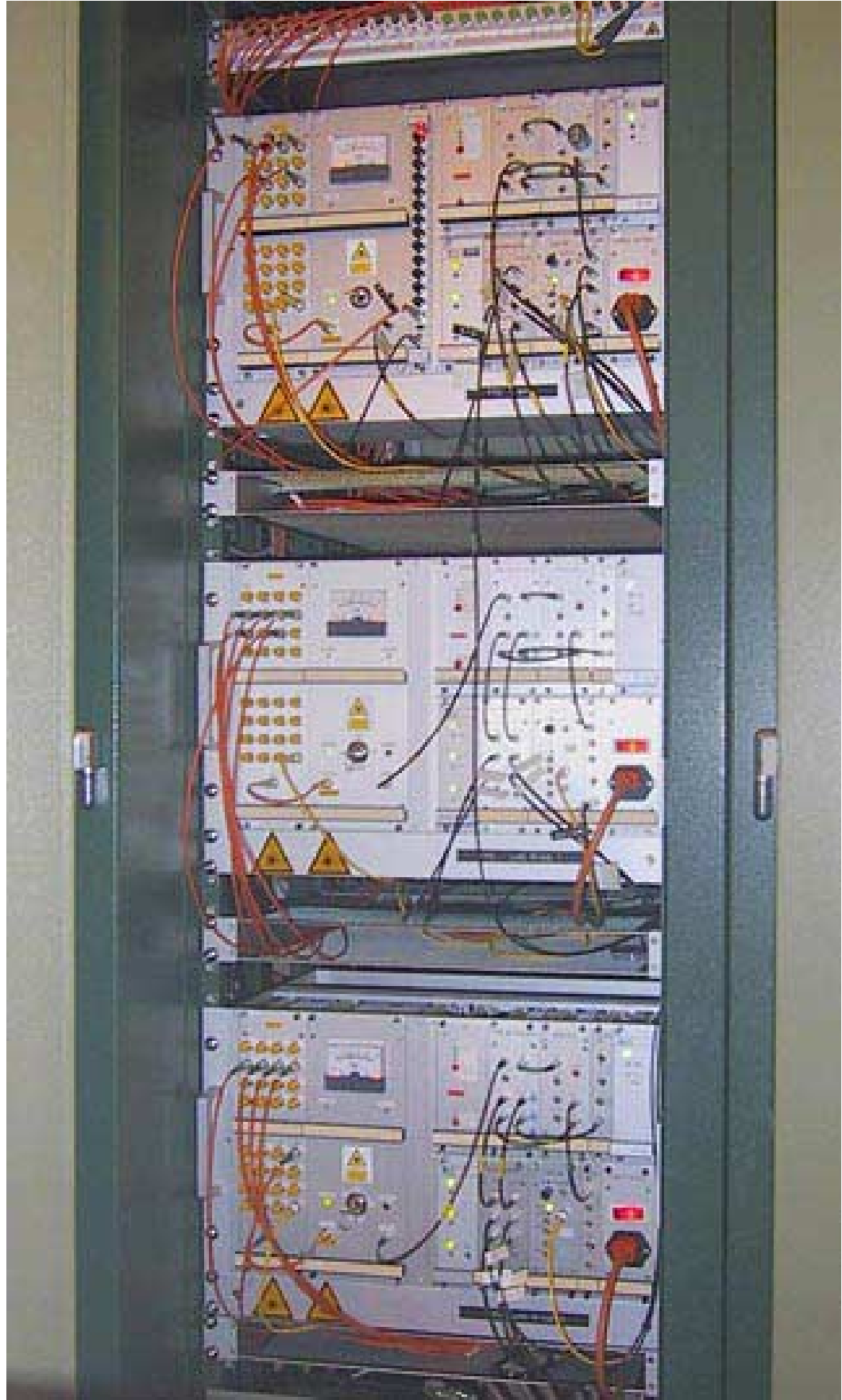
**Seasonal variation - slow compensation**

# *PCR transmitter rack*

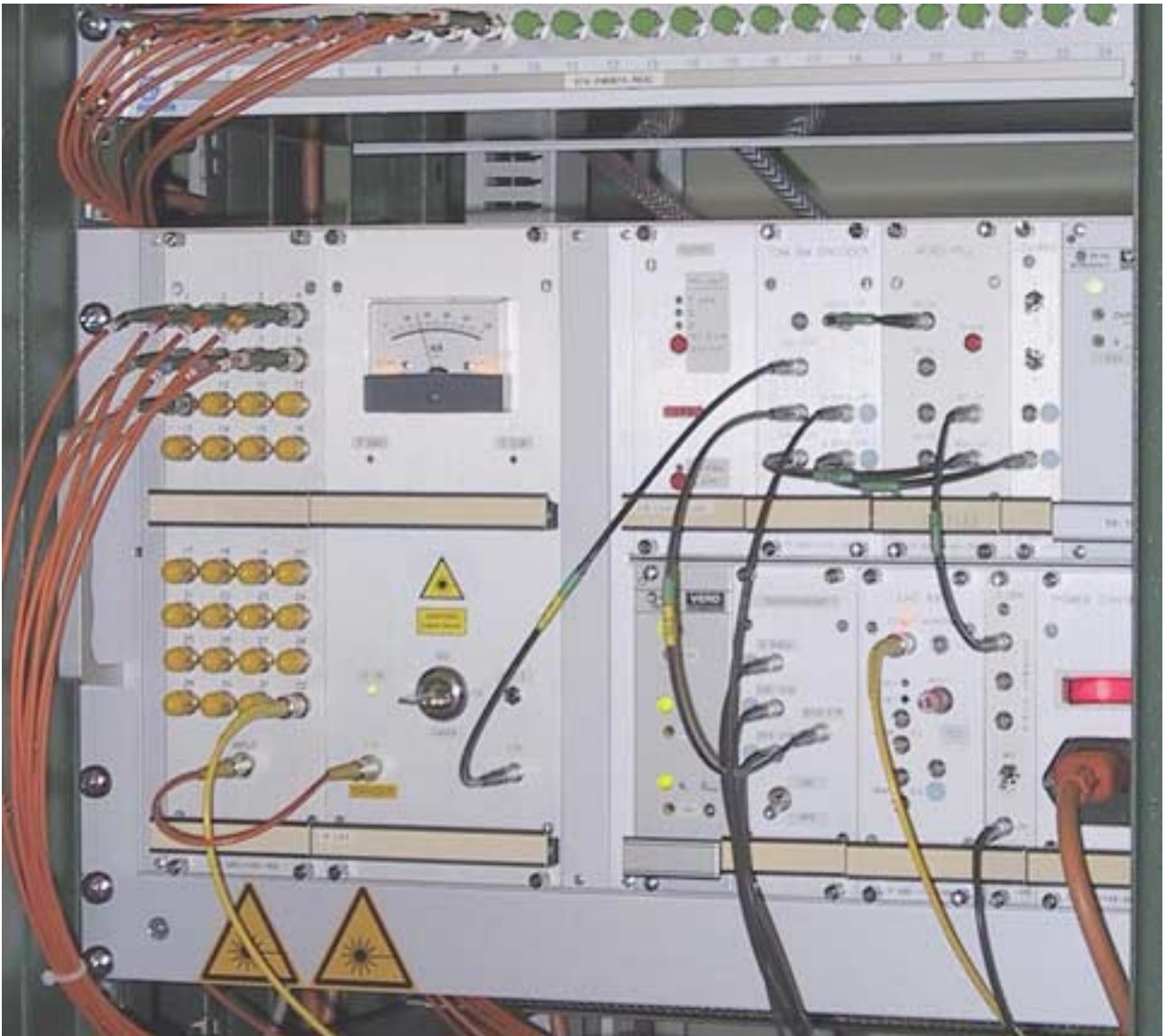
*SPS  
transfer  
lines*

*LHC  
ring 1*

*LHC  
ring 2*



# *PCR transmitter*



***OL364A-40 1310 nm laser diode (+16 dBm)***

***$\pm 0.1$  °C temp control***

***32 (+) singlemode outputs at -3 dBm***

***Receiver/decoder for link from SR4***

***PLL cleanup of clock***

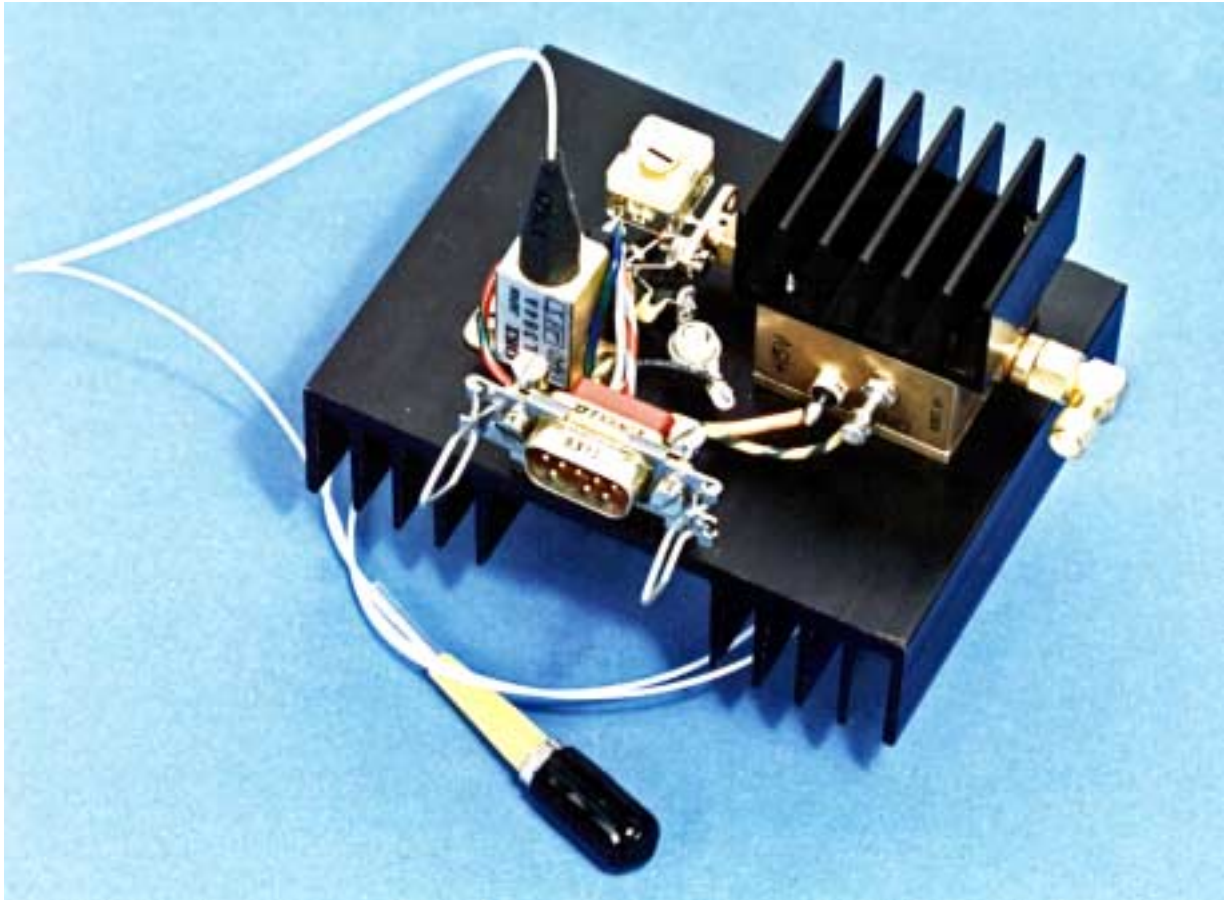
***Synchronizer for LHC/SPS orbit inputs***

***Local monitor***

***LHC ring 1 + LHC ring 2 + SPS + Spare***



## *Laser head module*



*Singlemode or multimode*

*$\Delta\lambda$  typically 5 nm*

*2.4v 1.2A Peltier cooler*

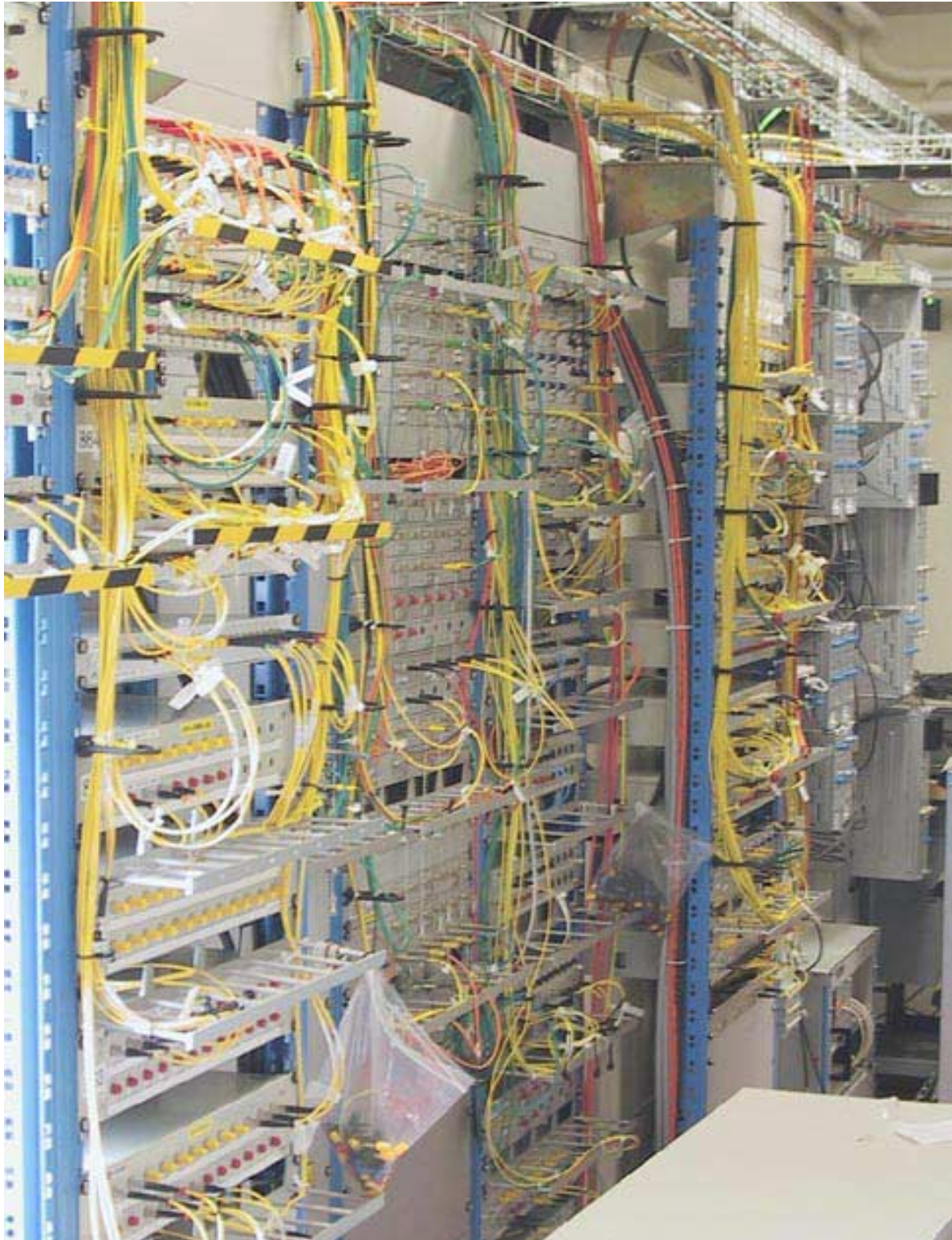
*Integrated thermistor*

*Ferrite bead bias  $T$ ,  $I_b$  160 mA*

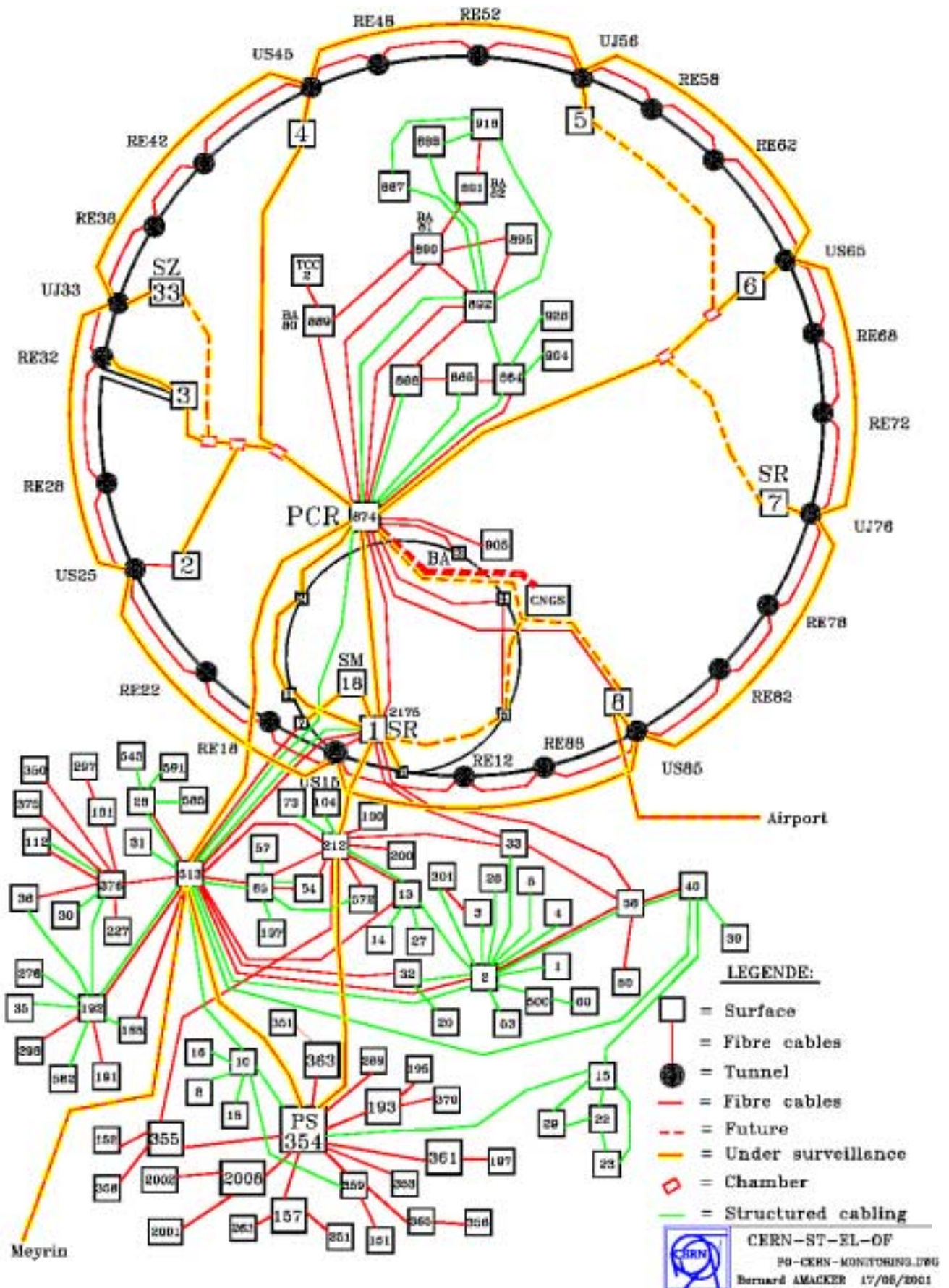
*1 GHz 400 mW RF modulator*

*No failures since 1993*

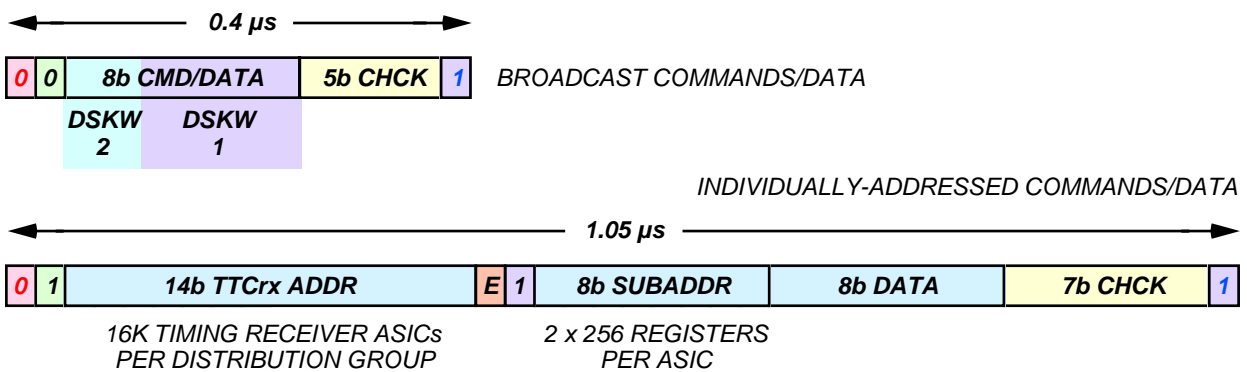
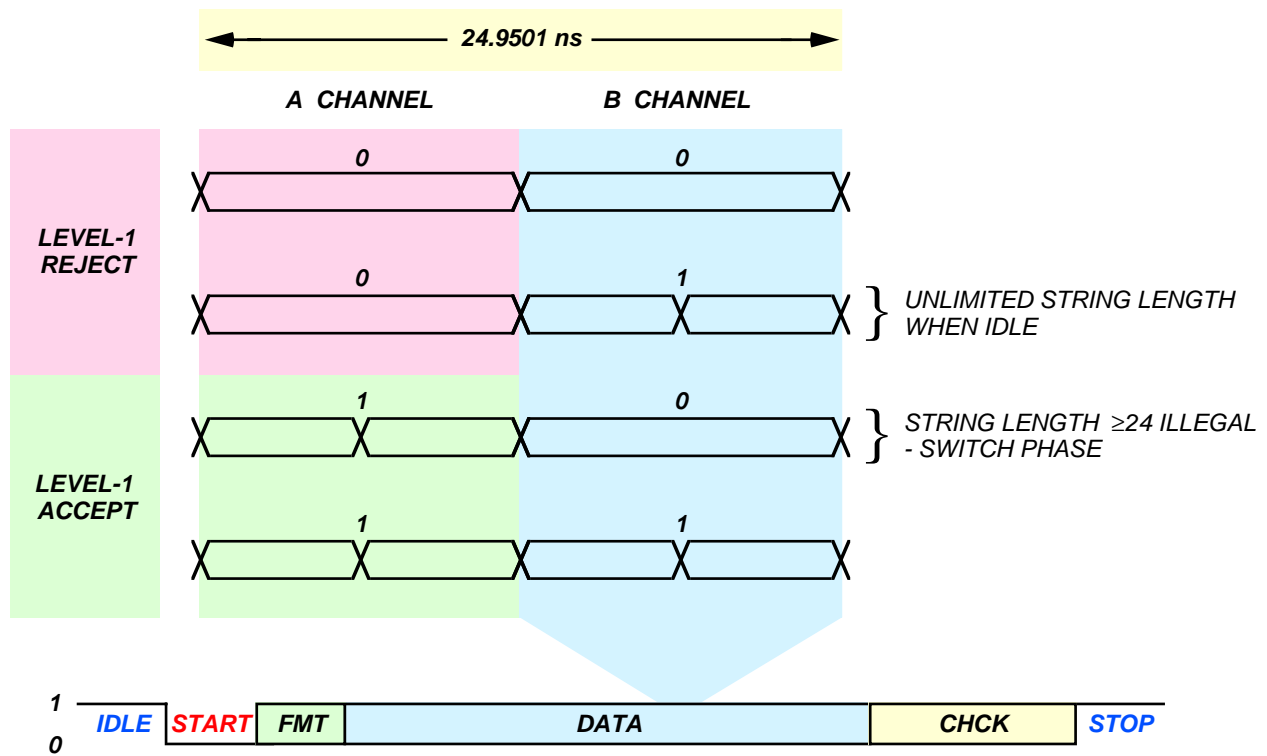
## *PCR optical patchpanel*



# Main optical fibre links



# TTC encoding and format



## 2 TDM channels

*No deadtime for commands and data*

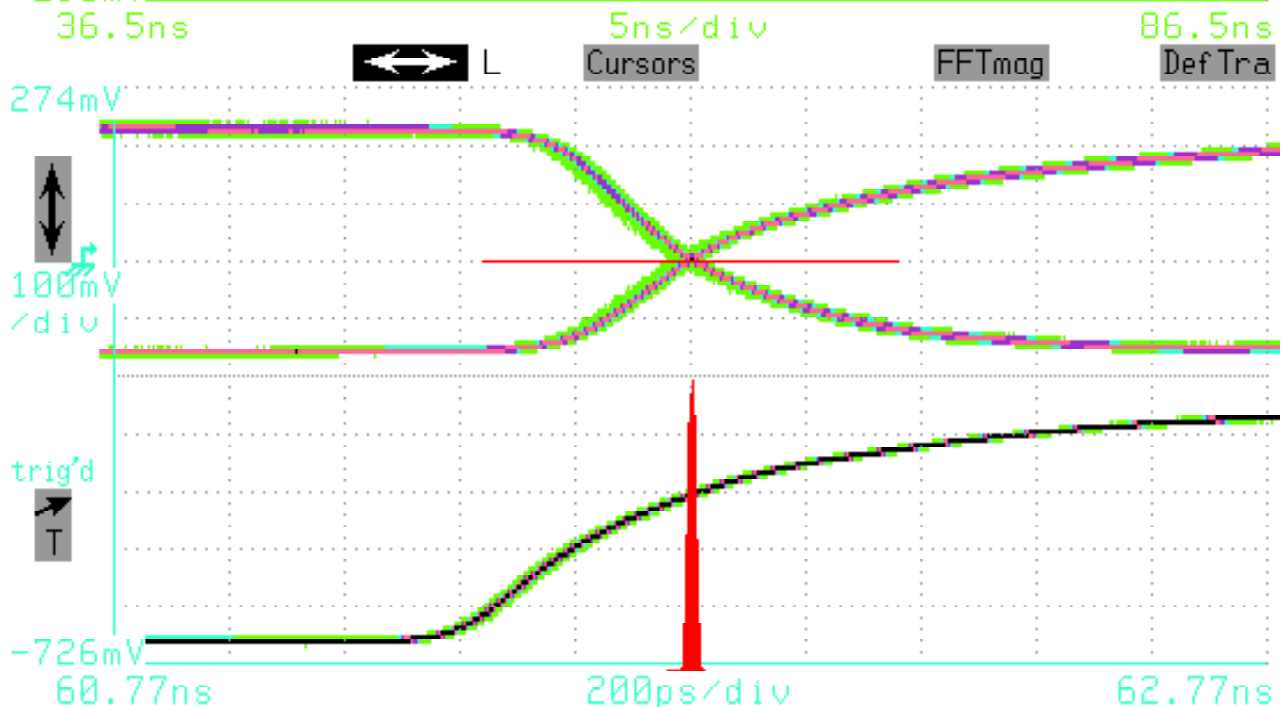
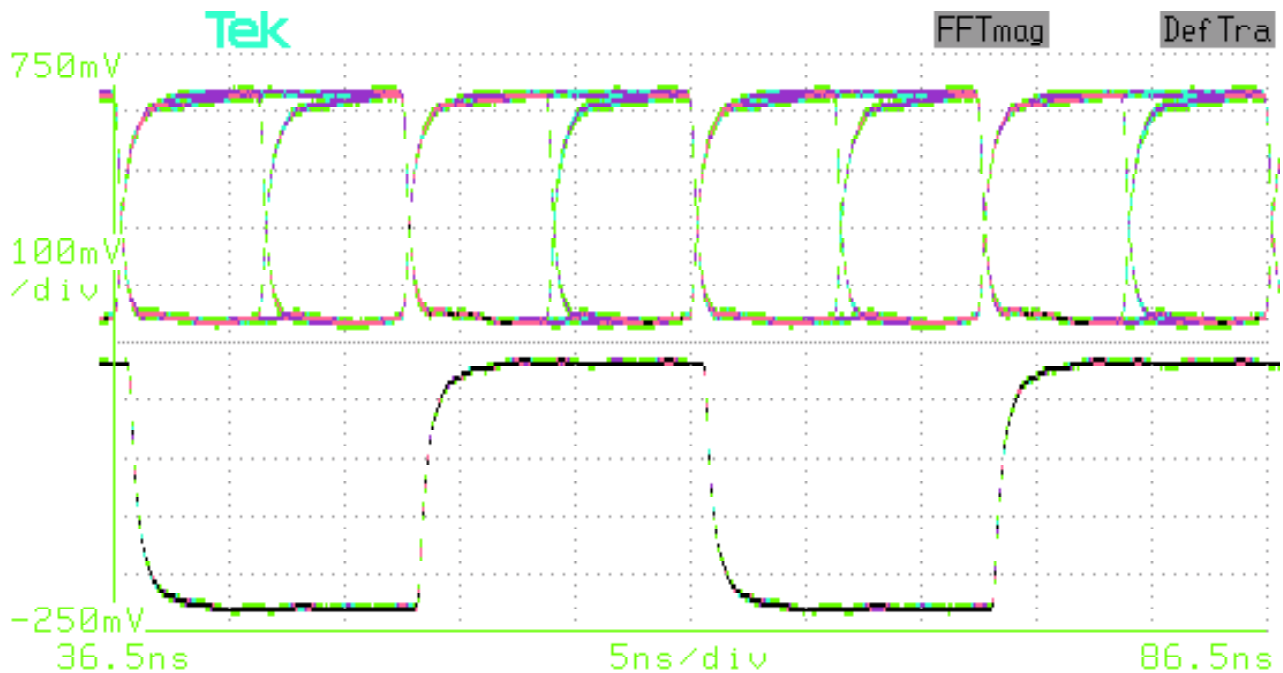
## Biphase mark encoding

*Balanced signalling, phase-stable extracted clock*

## Minimum trigger latency

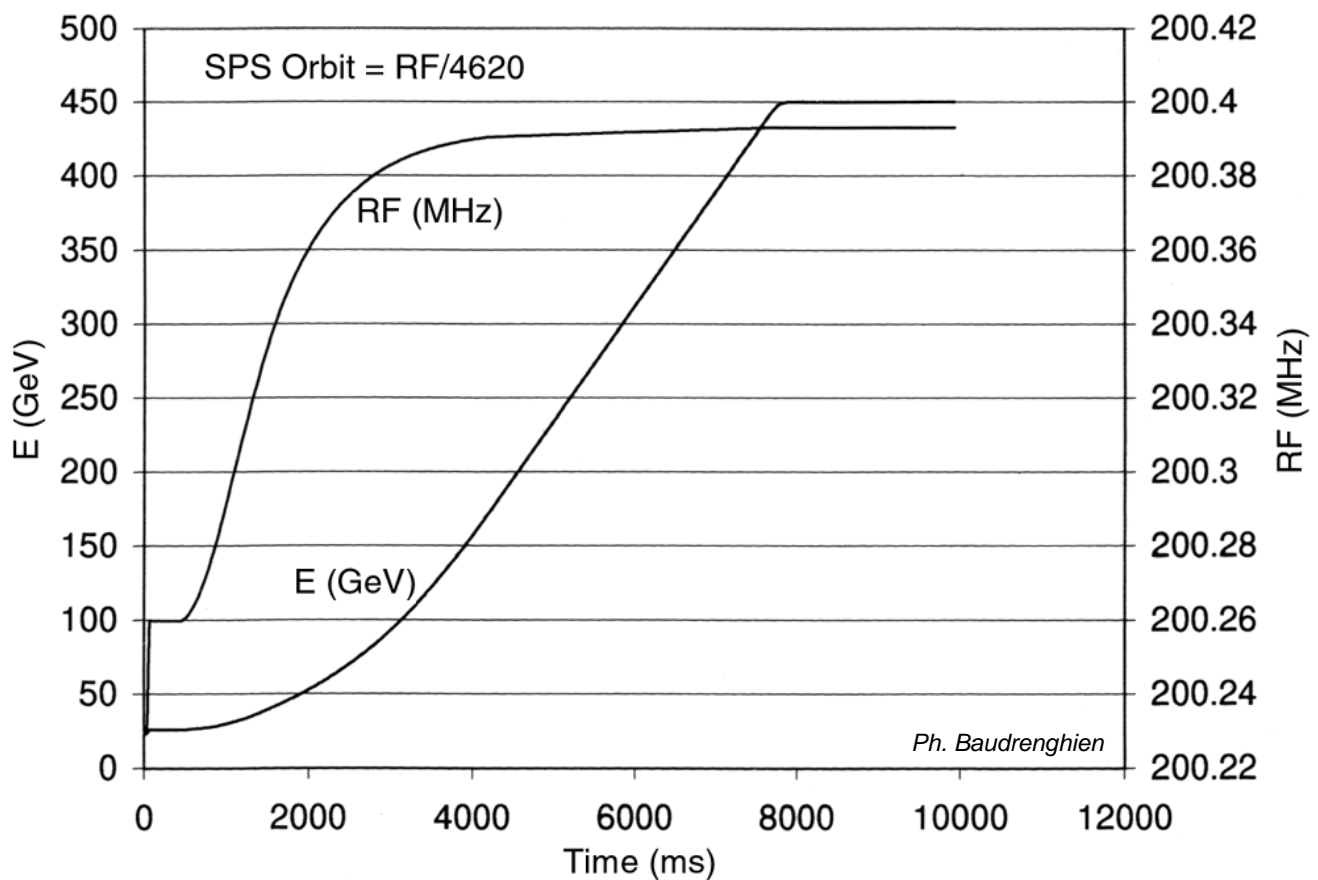
*No control header intercept delay*

# Primary PLL + 160.32 MBaud TDM BM encoder jitter (PRBS data)



Top	-24mV	Mean	61.78ns	$\mu\pm 1\sigma$	83.253%	Window Size	200ps/div
Btm	-24mV	RMSΔ	6.992ps	$\mu\pm 2\sigma$	95.776%	Window Pos	60.75082ns
Lft	61.41ns	PkPk	68ps	$\mu\pm 3\sigma$	99.962%		
Rgt	62.13ns	Hits	84040	Wfms	53935		
Persist/ Histograms	Mask Testing	Color Grad Scale	Standard Masks	Remove/Clr Trace 1			
Color Grad Continuous	Count Off		User Mask	M3 Window			

# *LHC-structured test beams*



***Constant 40.079 MHz bunch clock***

***SPS rephased before extraction***

***- as for LHC injection***

***"Real" 43 kHz SPS orbit signal***

***- swings 29 Hz during acceleration***

***Synchronizer quantizes in 25 ns steps***

***No metastable glitches***

# TTC machine interface (TTCmi) crates

```

110 CERN SL
SPS-Protons updated: 22-05-00 17:49:29
CYCLE Type 529: 450 GeV/c
Flat top: 2010 ms length: 14.4 s
RATE#E11:
37 17.2 15.9
CPS RAMP SSE
to beam dump: 1.3
Targ p/pE11 Mu1 %Sym Expmt Singles Spill
T1 3.9 9 a 52 CMS 2.6E+03 0
LHCb 4.3E+02 0
T2 4.1 9 a 78 NA59 0.0E+00 0
CMS 6.5E+02 0
T4 6.5 9 a 87 ATLAS 0.0E+00 0
T6 0.1 13 0 NA58 0.0E+00 0
T10 0.0 none 0.0E+00 0
Comments 22-05-00 14:47h :
EA:CRN operator: 75566 / 160137

```

## ALICE

*Lab*

*1 TTCmi + Spare*

*H4 (North area)*

*HF (+ ECAL)*

*1 TTCmi*

## ATLAS

*H8 (North area)*

*SCT (+ Pixels + TRT)*

*+ TileCal Oct 2001*

*1 TTCmi + Spare*

## LHCb

*X7 (West area)*

*Calorimeter (+ Vertex)*

*1 TTCmi + Spare*

## RD12

## CMS

*X5 (West area)*

*Tracker*

*Upgraded minicrate*

*H2 (North area)*

*Muon-RPC (+ HCAL)*

*1 TTCmi*

*-> GIF for Oct 2001*

*Lab (Meyrin)*

*1 TTCmi*

## SL/BI

*Lab (Preveessin)*

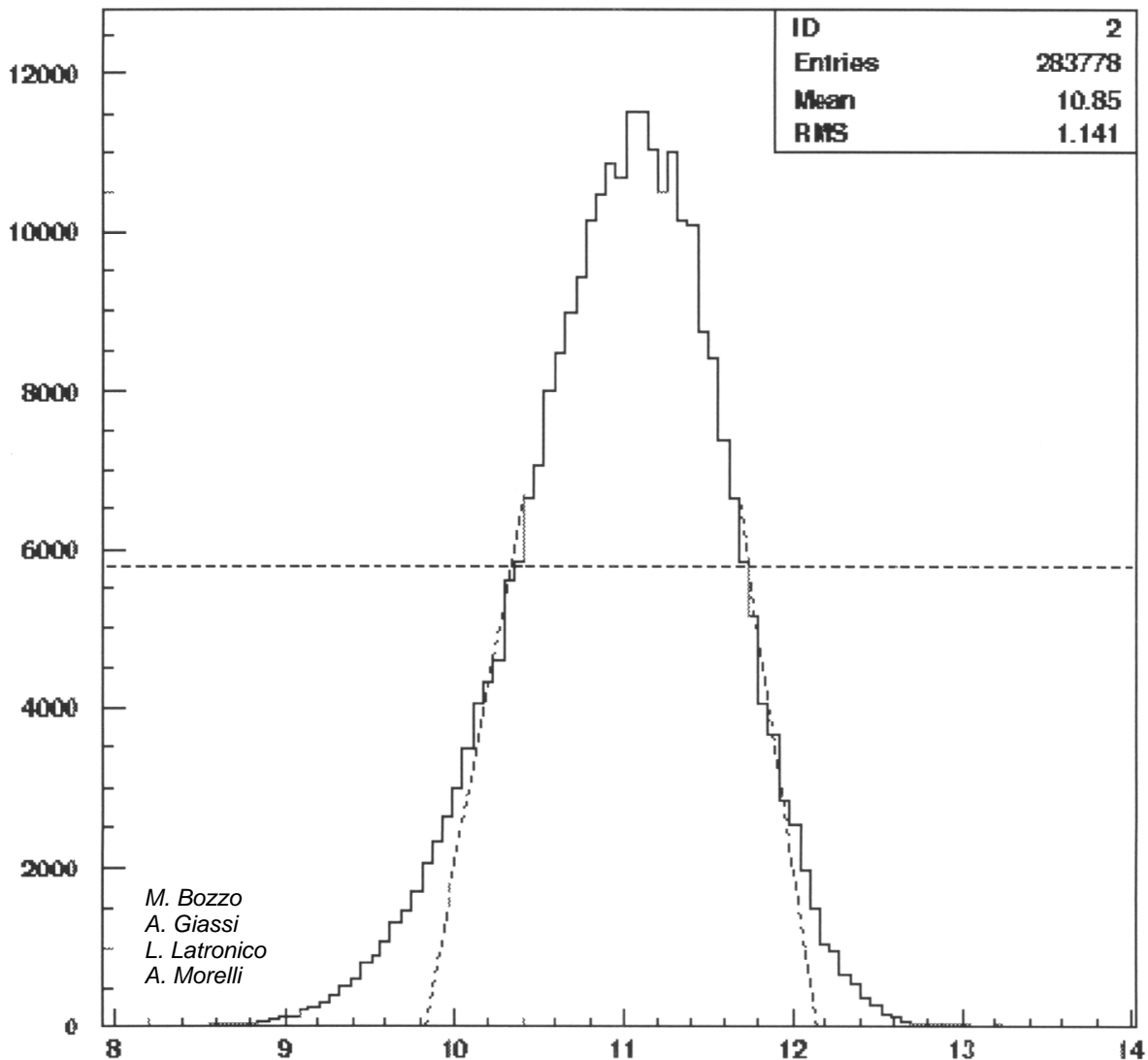
*2 reduced TTCmi*

## ESS

*Lab (Meyrin)*

*1 reduced TTCmi*

# *X5 test beam monitor*



00/05/25 11.49

***Muon arrival time w.r.t. TTCmi bunch clock***

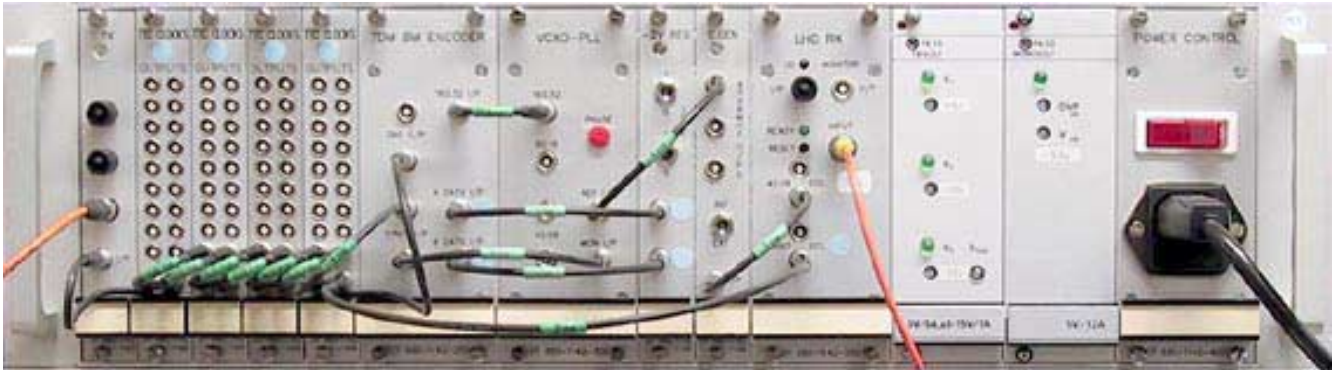
***~10<sup>4</sup>  $\mu$ /spill (2 s spill)***

***Expected bunch length 2.5 ns***

***Measured 2.3 ns***



## *TTC machine interface (TTCmi)*



*Standardised TTC interface to LHC machine*

*Clock distribution to up to 40 trigger partitions*

*PLL cleanup of recovered 40.08 MHz clock*

*Orbit phase adjust 25 ns x 3564*

*Local clock generator and monitor Rx*

*Encoder for first partition*

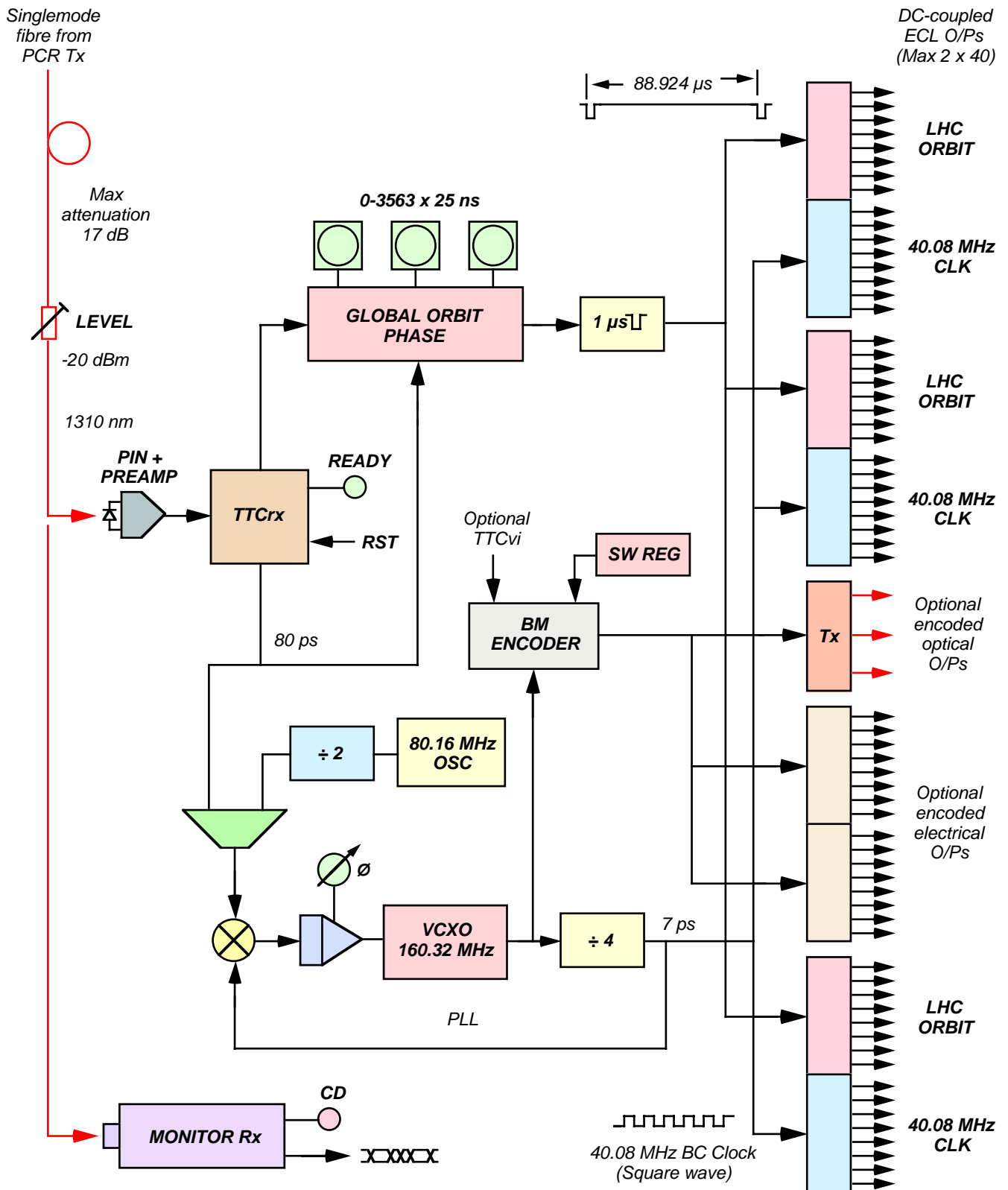
*Electrical and/or optical outputs*

*Easy upgrade from old transmitter minicrates*

*13 TTCmi produced (Oct 2001)*

*User Manual on TTC website*

# TTC machine interface (TTCmi)



# *LHC Receiver (LHCrx)*



***Receives optical timing signals:***

***from SR4 at PCR***

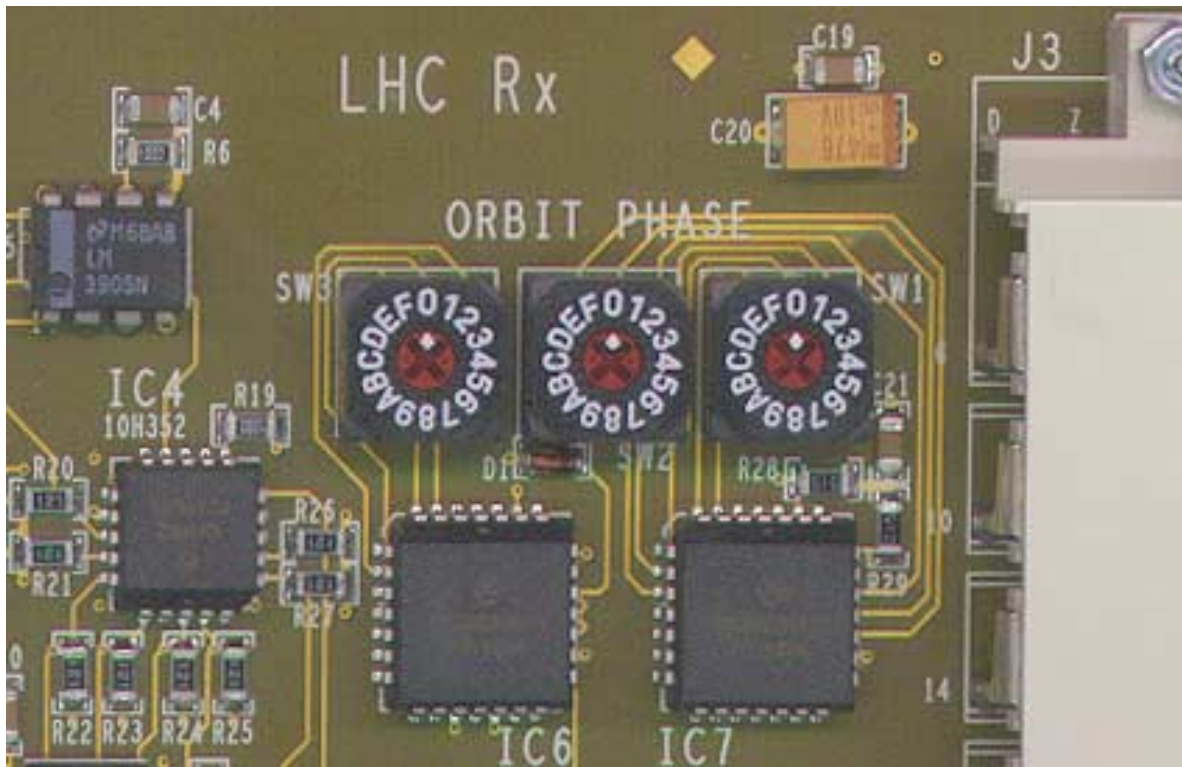
***from PCR at LHC experiments and testbeams***

***Global orbit phase adjust 25 ns x 3564***

***Monitor function***

***20 with TTCrx 3.2 ASICs + 2 with 3.1***

# *Orbit phase adjustment*



***Compensation for location around LHC ring***

***Digital adjuster driven by 40.079 MHz clock***

***SW1     25 ns steps***

***SW2     16x25 = 400 ns steps***

***SW3     16x0.4 = 6.4  $\mu$ s steps***

***One-time setup by BPTX monitor sum signals***

***Adjust phase within TTCrx deskew range (16 BC)***

## *TTC clocks fanout (TTCcf)*



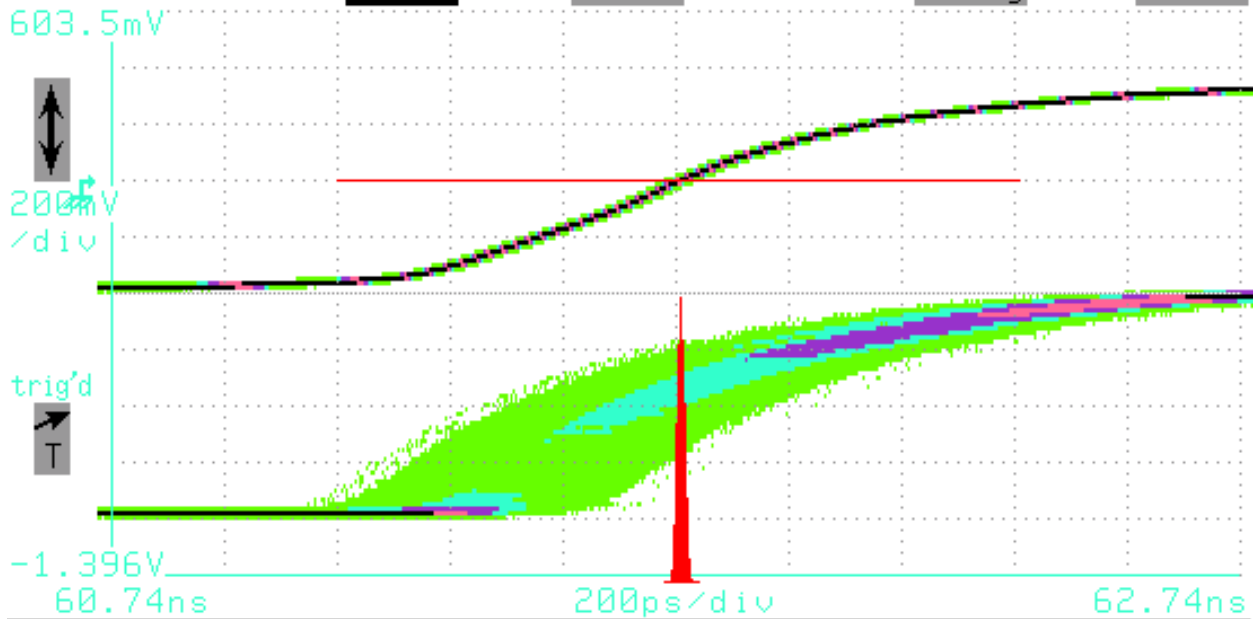
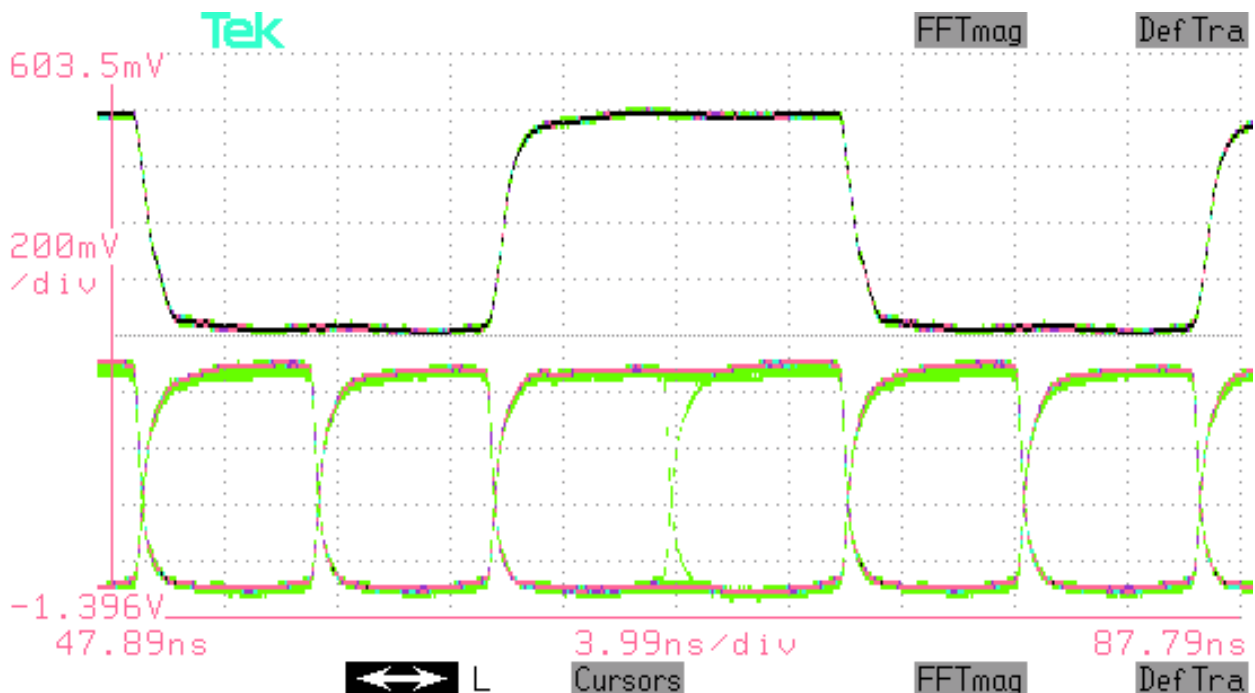
*Low-jitter ECL bunch and orbit clocks*

*Coax fanout to TTCex and TTCvi modules*

*Up to 2 x 40 outputs per TTCmi*

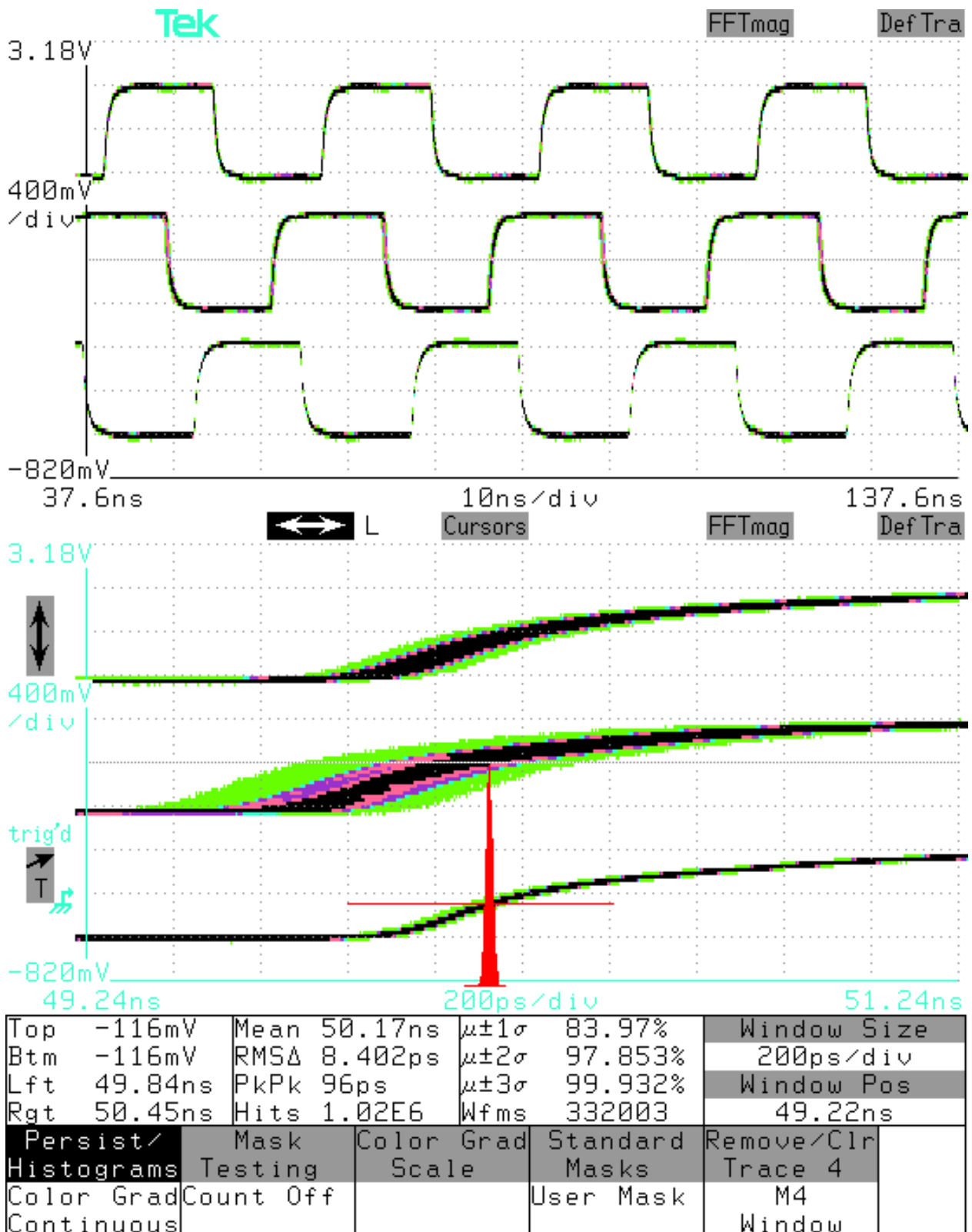
*36 produced*

# TTCmi performance (13 km)



Top	7.5mV	Mean	61.75ns	$\mu \pm 1\sigma$	71.143%	Window Size	
Btm	7.5mV	RMS $\Delta$	7.049ps	$\mu \pm 2\sigma$	97.218%	200ps/div	
Lft	61.14ns	PkPk	64ps	$\mu \pm 3\sigma$	99.951%	Window Pos	
Rgt	62.35ns	Hits	113777	Wfms	49781	60.7202ns	
Persist/	Mask	Color Grad	Standard	Remove/Clr			
Histograms	Testing	Scale	Masks	Trace 1			
Color Grad	Count Off		User Mask	M3			
Continuous				Window			

# PLL stability check - independent clock link



*Zero phase slips in testing for several days*

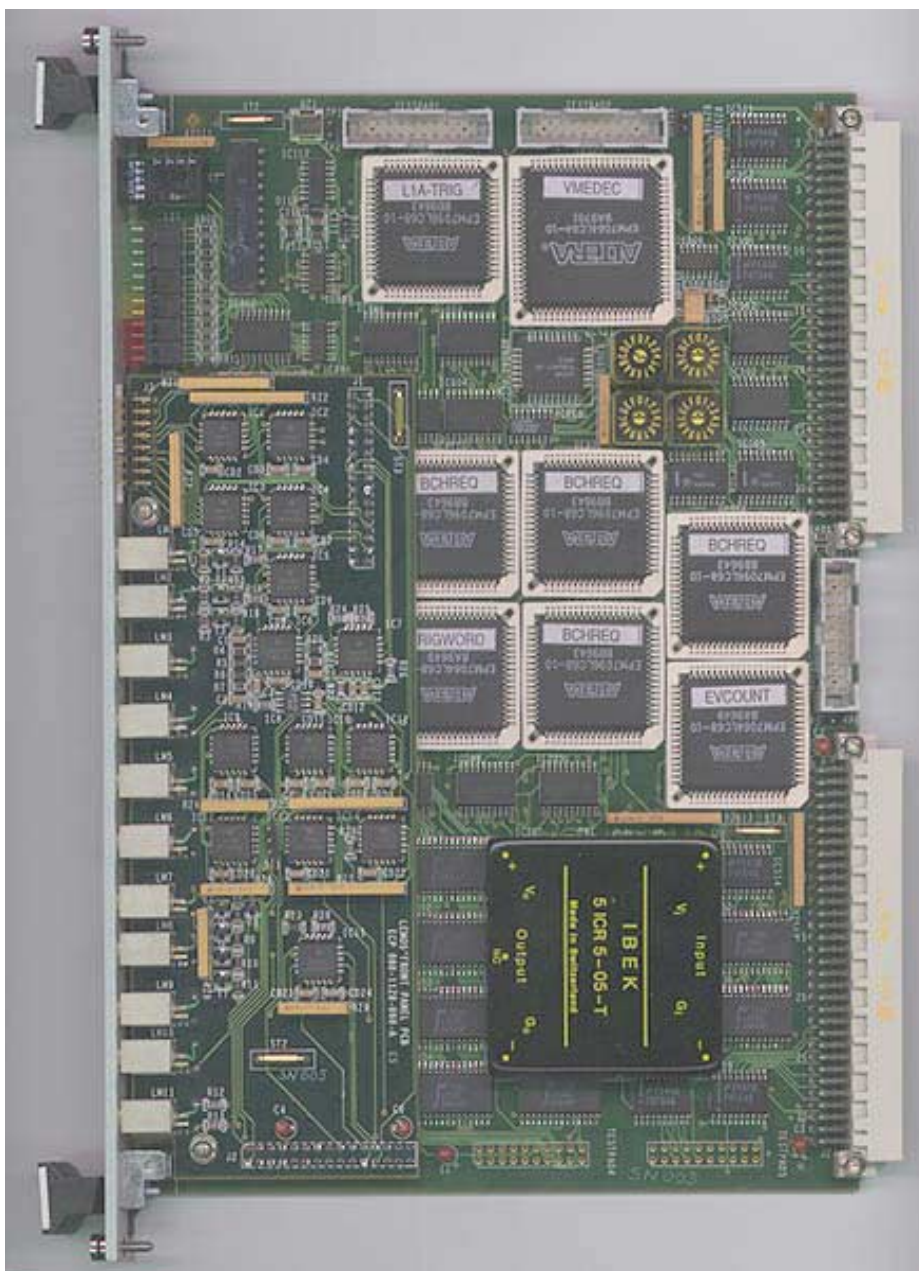
# *TTC VMEbus interface (TTCvi)*

<i>Clock selector</i>	<i>External or internal</i>
<i>Orbit selector</i>	<i>External or Clock/3564</i>
<i>Trigger selector</i>	<i>External triggers</i> <i>VME trigger</i> <i>Random trigger generator</i> <i>Calibration trigger</i>
<i>Commands/data</i>	<i>Broadcast or individually addressed</i> <i>Short or long format</i>
<i>Async cmnds/data</i>	<i>On VME write or external signals</i> <i>On L1A: Trigger type from CTP +</i> <i>Event/Orbit No. from 24-bit counter</i>
<i>Sync commands</i>	<i>4 chans with priority arbitration</i> <i>External or VME B-Go</i> <i>Prog inhibit delay and duration</i> <i>256 FIFO per channel</i> <i>Single/sequence/repetitive (BCR)</i> <i>Burst mode for BI use</i>

*User manual on TTC website*



## *TTC VMEbus interface (TTCvi)*



*Only one failure in 4 years*

*Questionnaire to 60 users*

*Upgraded to Mk II + BI mods*

*40 Mk I + 43 Mk II produced at CERN*

*80 modules ordered from EFACEC (PT)*

# *TTC laser transmitter (TTCtx)*



***Compact module for experiments***

***1 or 2 partitions per module***

***Configurable 32 to 448 destinations***

***Daisy chain expansion***

***Temp-compensated bias/modulation***

***Rear facet automatic power control***

***SYSFAIL interlock***

***Standard (+5v) VMEbus power***

***User manual on TTC website***

***Per crate -***

***8960 destinations***

***1 to 40 partitions***

# *TTC laser encoder/transmitter (TTCex)*



*Dual encoders*

*Common VCXO/PLL*

*1 or 2 partitions per module*

*Configurable 32 to 320 destinations*

*Expansion by TTCtx modules*

*Temp-compensated bias/modulation*

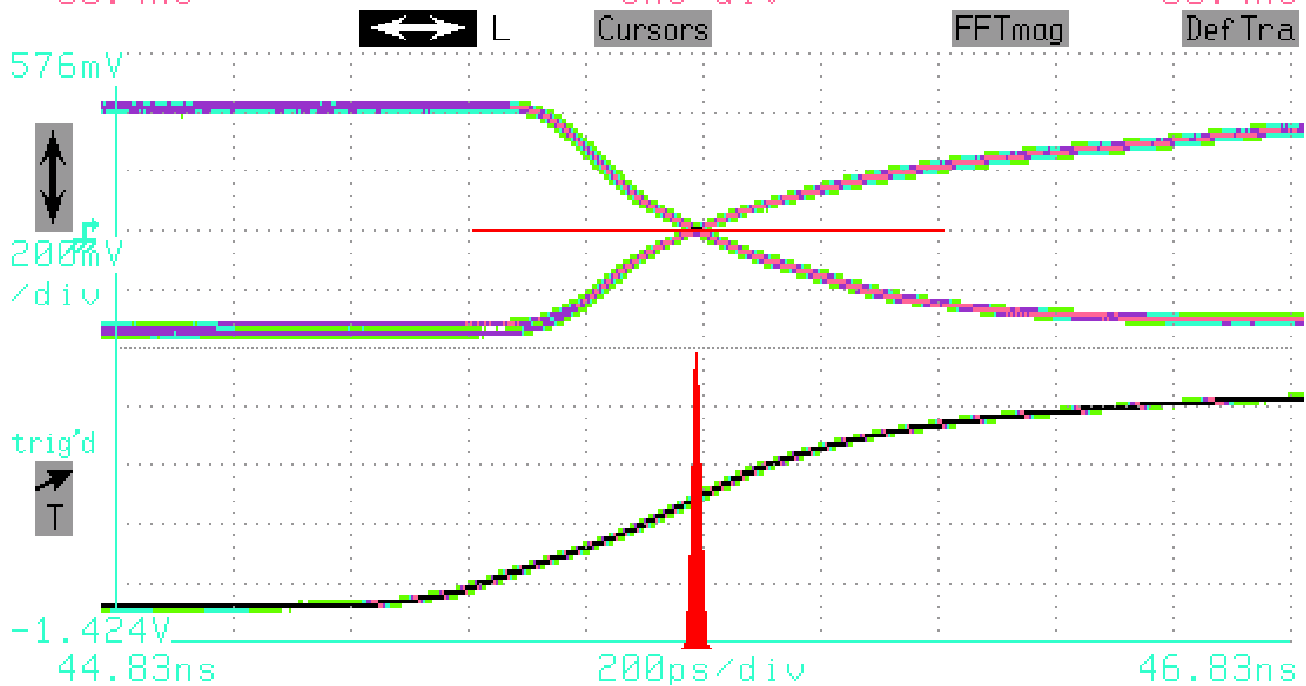
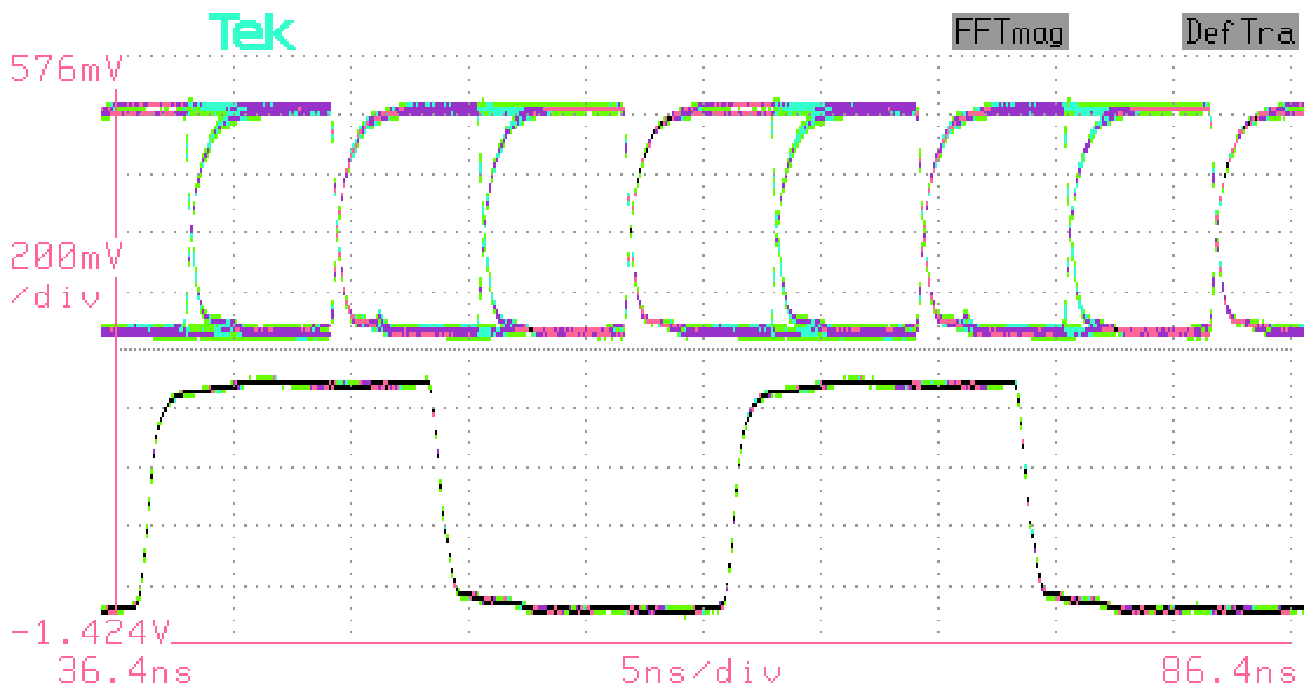
*Rear facet automatic power control*

*SYSFAIL interlock*

*Standard ( $\pm 12v$ ,  $+5v$ ) VMEbus power*

*User manual on TTC website*

# TTcex encoder jitter (PRBS data)



Top	-20mV	Mean	45.82ns	$\mu\pm 1\sigma$	68.278%	Window Size	
Btm	-20mV	RMS $\Delta$	7.631ps	$\mu\pm 2\sigma$	96.273%	200ps/div	
Lft	45.44ns	PkPk	52ps	$\mu\pm 3\sigma$	99.972%	Window Pos	
Rgt	46.24ns	Hits	10759	Wfms	5044	44.81ns	
Persist/	Mask	Color Grad	Standard	Remove/Clr			
Histograms	Testing	Scale	Masks	Trace 1			
Color Grad	Count Off		User Mask	M1			
Continuous				Window			

## *TTC laser mini-transmitter (TTCmx)*



- Laser output for TTCmi or repeaters*
- Configurable 32 to 128 destinations*
- Daisy chain expansion x 5 modules*
- Temp-compensated bias/modulation*
- Rear facet automatic power control*
- Interlock provision*
- Standard (+5v) minicrate power*
- User manual on TTC website*



- Inexpensive minicrate with 5v power only*
- Receives optical TTC signal from PCR*
- Repeater re-broadcasts without decoding*
- 40 crates for LHC machine (8 in SPS for 2002)*

# *Laser TTC transmitters*

## *2000/2001*

*COMPASS - TTCtx*

*ALICE - TTCex, TTCmx*

*ATLAS - TTCex, TTCmx*

*CMS - TTCex, TTCmx*

*LHCb - TTCtx, TTCmx*

*RD12 - TTCex, TTCtx, TTCmx*

*SL/BI - TTCmx*

*SL/CO - TTCtx*

*EP/ESS - TTCex, TTCtx*

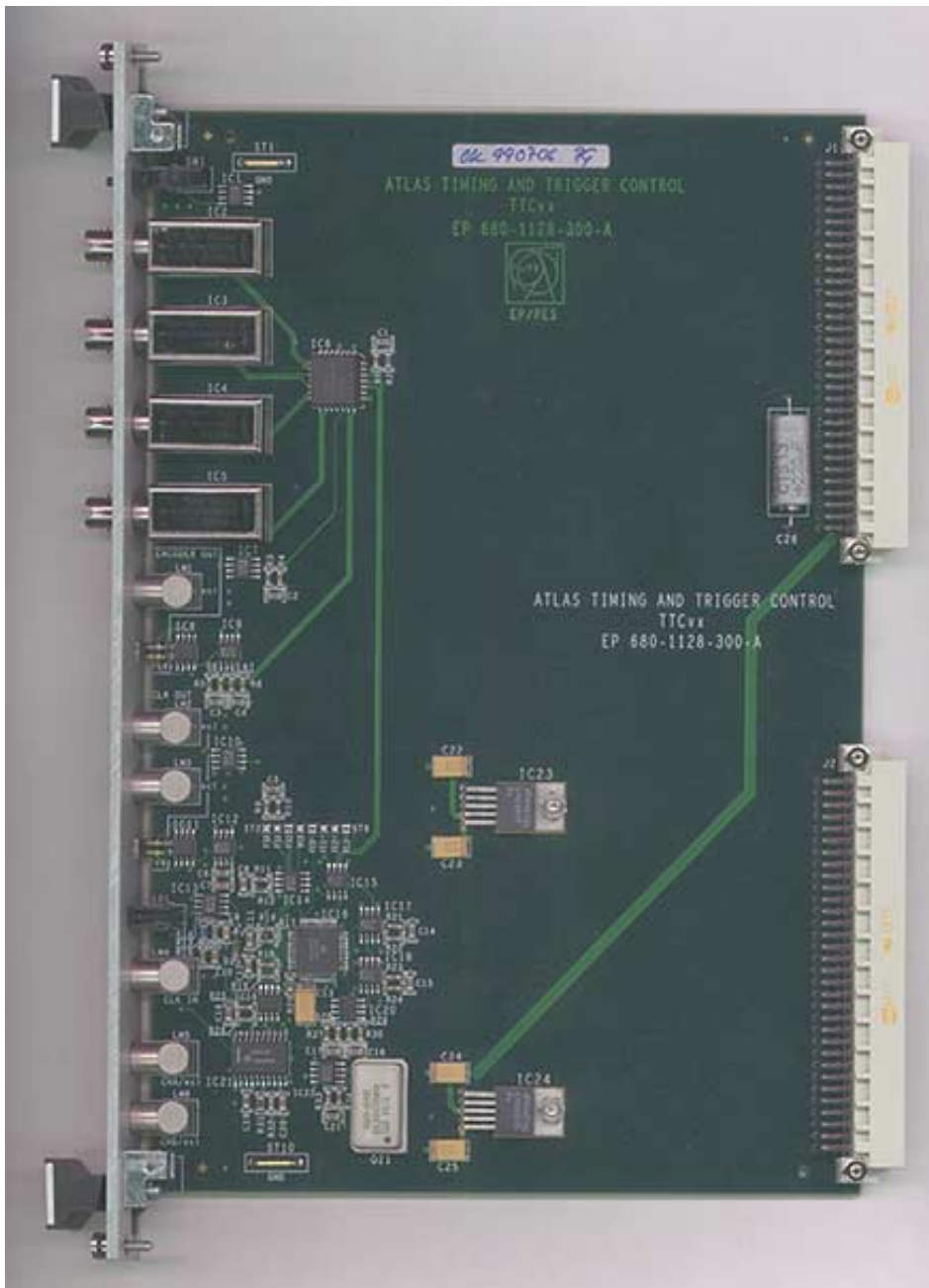
## *2002 requests*

*TTCex 18*

*TTCtx 4*

*TTCmx 8*

# *TTCvx LED transmitter*



*Low-power module for development work*

*Up to 4 destinations*

# *TTC optical tree couplers*



***FBT technology***

***Coupling loss (1x32) 15.1 dB***

***MM TTCoc for experiments (single fusion)***

***Excess loss 2 dB***

***20 dB attenuator  
for tests***



***SM for PCR (cascaded 1x2, 1x4, 1x4)***

***Excess loss (1x32) 4 dB***





# Latency

## ***Transmitter - receiver channel***

***(A input of Tx to TTCrx L1A O/P)***

***TTCex: 68 ns + fibre***

***TTCtx (1 ns from TTCex encoder): 73 ns + fibre***

***TTCmx (1 ns from TTCmi encoder): 61 ns + fibre***

***- with internal TTCrx deskews set to minimum!***

## ***Daisy chaining***

***TTCtx: 2 ns + 0.5 ns coax***

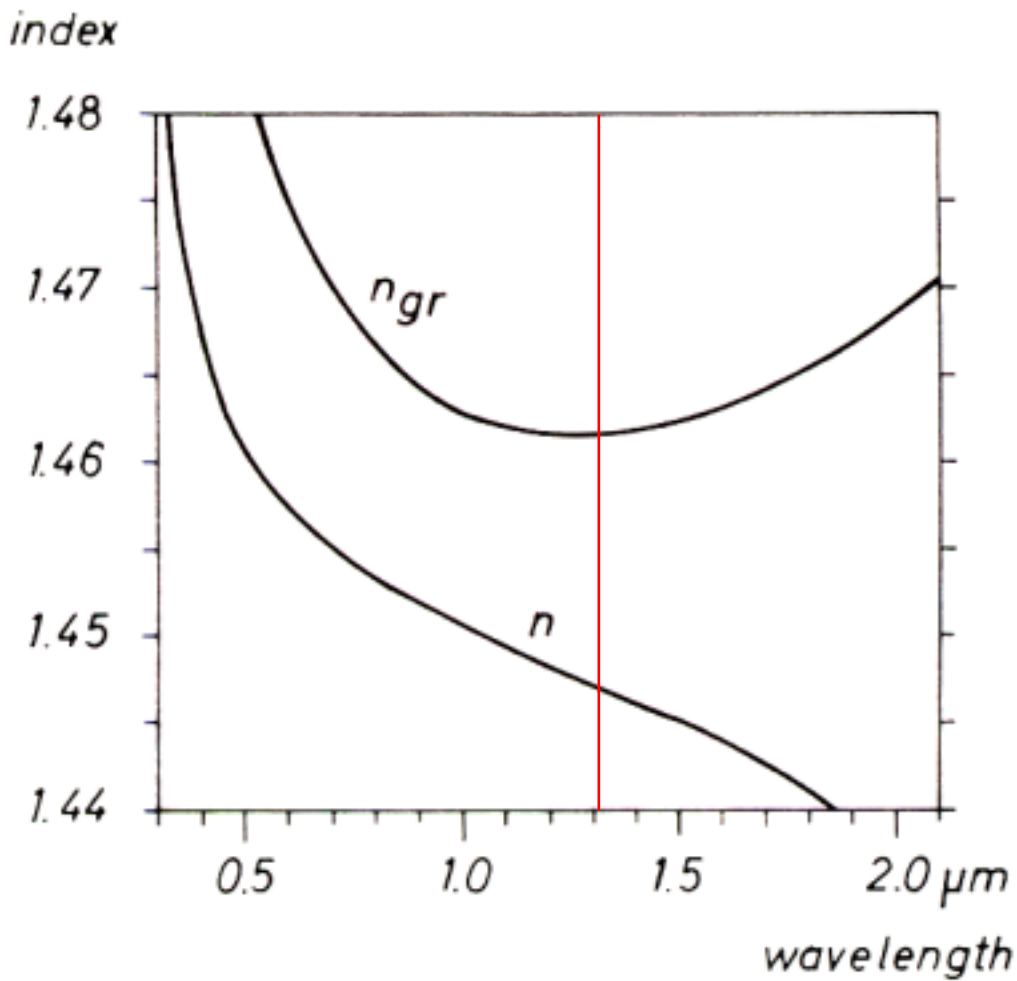
***TTCmx: 1.5 ns + 0.5 ns coax***

## ***Fibre***

***4.9 ns/m at 1310 nm***

***TTCoc: 5.7 ns (11 ns earlier version)***

# Group velocity



**Group index  $n_{gr} = (n - \lambda dn/d\lambda) = 1.462 @ 1310 \text{ nm}$**

**Group velocity factor =  $1/n_{gr}$**

	<i>Velocity factor</i>	<i>100m delay</i>
<i>Solid dielectric coax</i>	<i>0.66</i>	<i>505 ns</i>
<i>Optical fibre 1310 nm</i>	<i>0.68</i>	<i>490 ns</i>
<i>Small dia. cellular coax</i>	<i>0.69</i>	<i>484 ns</i>
<i>Large dia. cellular coax</i>	<i>0.82</i>	<i>407 ns</i>

# TTC optical patchcords

Netscape: EDH Web Catalogue: 04.67.00

Back Forward Reload Home Search Netscape Images Print Security Stop

Netsite: <https://edheat.cern.ch/edheat/router/edheat/owa/catalog.query?state=> What's Related

## CERN Stores Catalogue

Mot Clé:  SCEM:  **Search**

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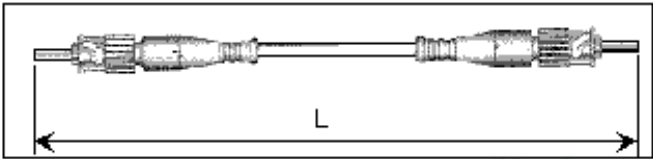
▲

▼ [04.67.00](#): **CORDONS FIBRE OPTIQUE MONTES AVEC FICHES ST/PC**

▼ **Description:**

SPECIFICATION TECHNIQUE N° 529  
Fibre optique multimode G50/125  
Cordon monté avec connecteurs ST/PC




▼ **Image:**



▼ **Remarques:**

[Gestionnaire du groupe 04](#)

▼ **Liste des Articles:**

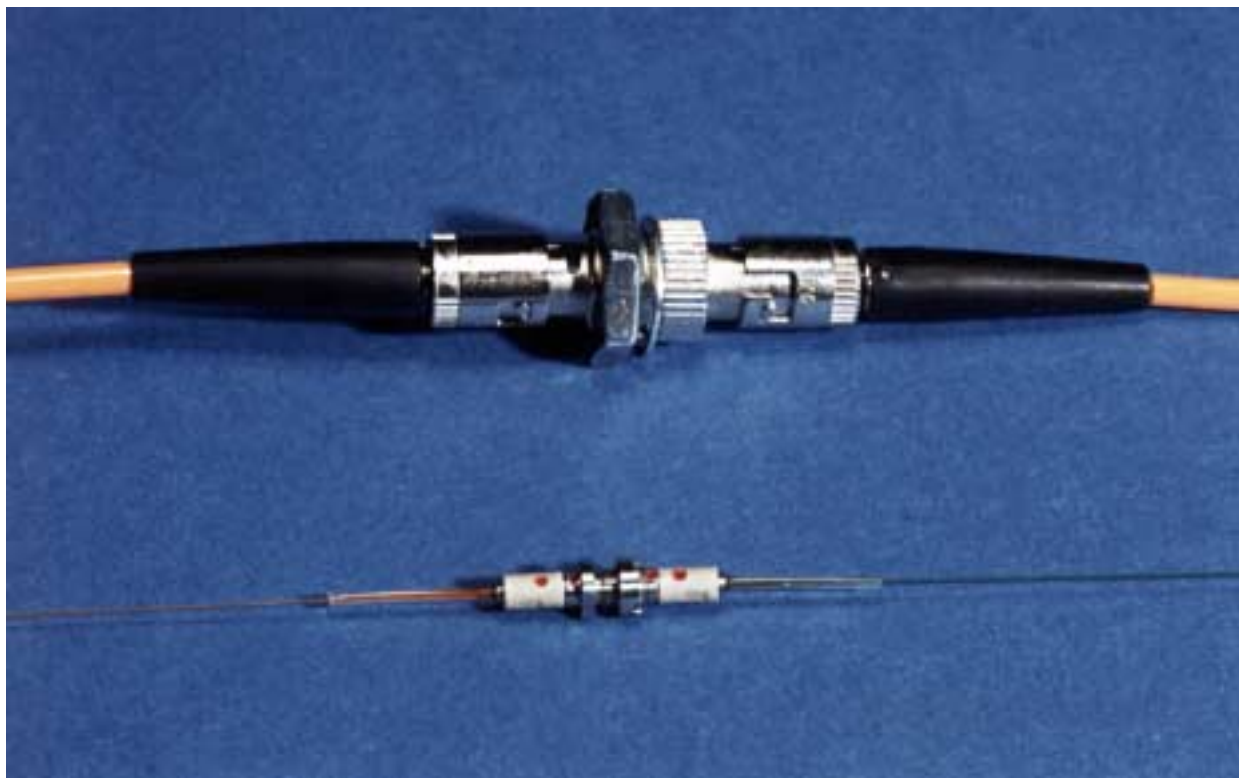
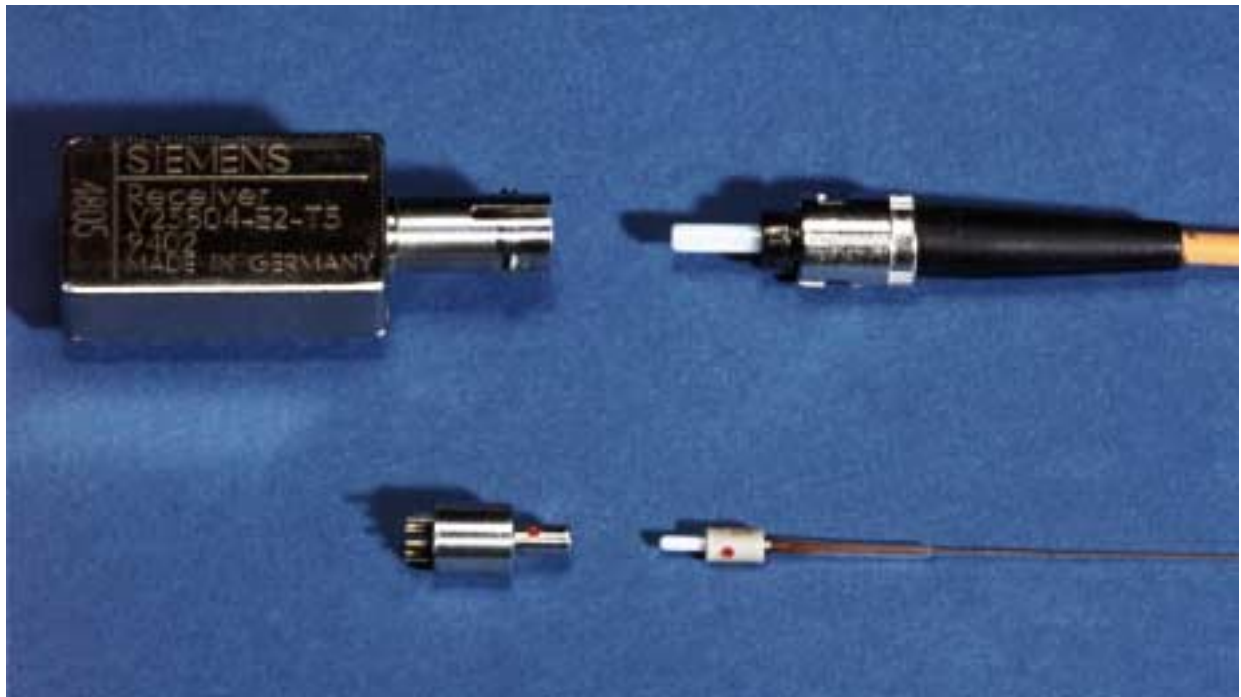
	SCEM	L m
 Buy	<a href="#">04.67.00.005.9</a> <i>new</i>	0,5
 Buy	<a href="#">04.67.00.050.4</a> <i>new</i>	5,0
 Buy	<a href="#">04.67.00.500.9</a> <i>new</i>	50,0

▼ **Mots Clés:**

Windows taskbar icons: File Explorer, Internet Explorer, Outlook, Word, PowerPoint, Paint, Recycle Bin

***0.5m, 1.5m, 5m, 15m, 50m stocked***

## *Subminiature optical connector*

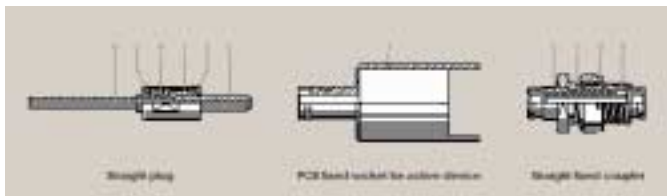


***Boeing + helicopter tests passed***  
*Transferred to Ecublens*

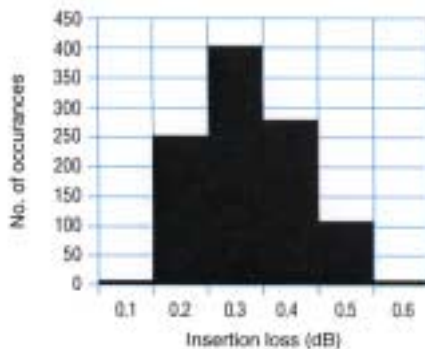
# RD12 connector

*"The world's  
smallest  
snap-on  
fiber optic  
connector"*

*- Lemo SA*



Multimode insertion loss



Std Deviation = 0.09 dB  
Mean = 0.27 dB  
Fibre = 50/125  $\mu$ m

<http://www.lemo.ch>

81/00



## MINIATURE FIBER OPTIC CONNECTORS D SERIES



The Redel D Series connector is the world's smallest snap-on fiber optic connector. It is an ideal choice wherever space and weight are at a premium.

- Snap-on latching system
- Compact size ( $\varnothing$  3.2 mm)
- Fully floating ferrule for 9/125  $\mu$ m singlemode and 50/125  $\mu$ m or 62.5/125  $\mu$ m multimode fiber
- Singlemode insertion loss (mean) - 0.09 dB
- Multimode insertion loss (mean) - 0.12 dB
- Return loss (UPC polishing) > 45 dB
- Fast and simple termination (Epoxy)

Scale 1/1

---

Distributed by:





**LEMMA**  
Chemin des Champs-Courbes 28 CH-1024 Ecublens  
Tel: (+41 21) 695 16 00 - Fax (+41 21) 695 16 01  
info@lemo.ch - <http://www.lemo.com>

## *TTC optoelectronic receivers*



***Agilent HFBR-2316T***

***InGaAs PIN diode***

***Si bipolar preamp***

***TrueLight TRR-1B43-000***

***InGaAs PIN diode + AGC preamp***

***\$8 datacom device***

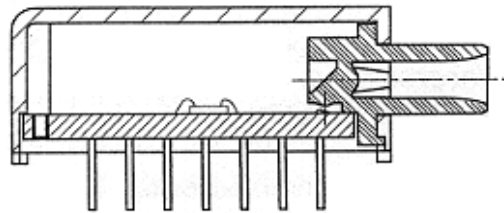
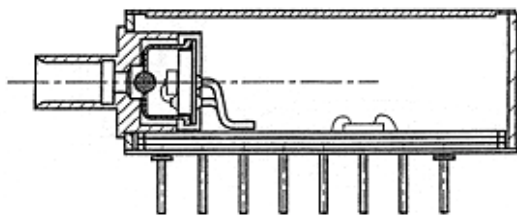
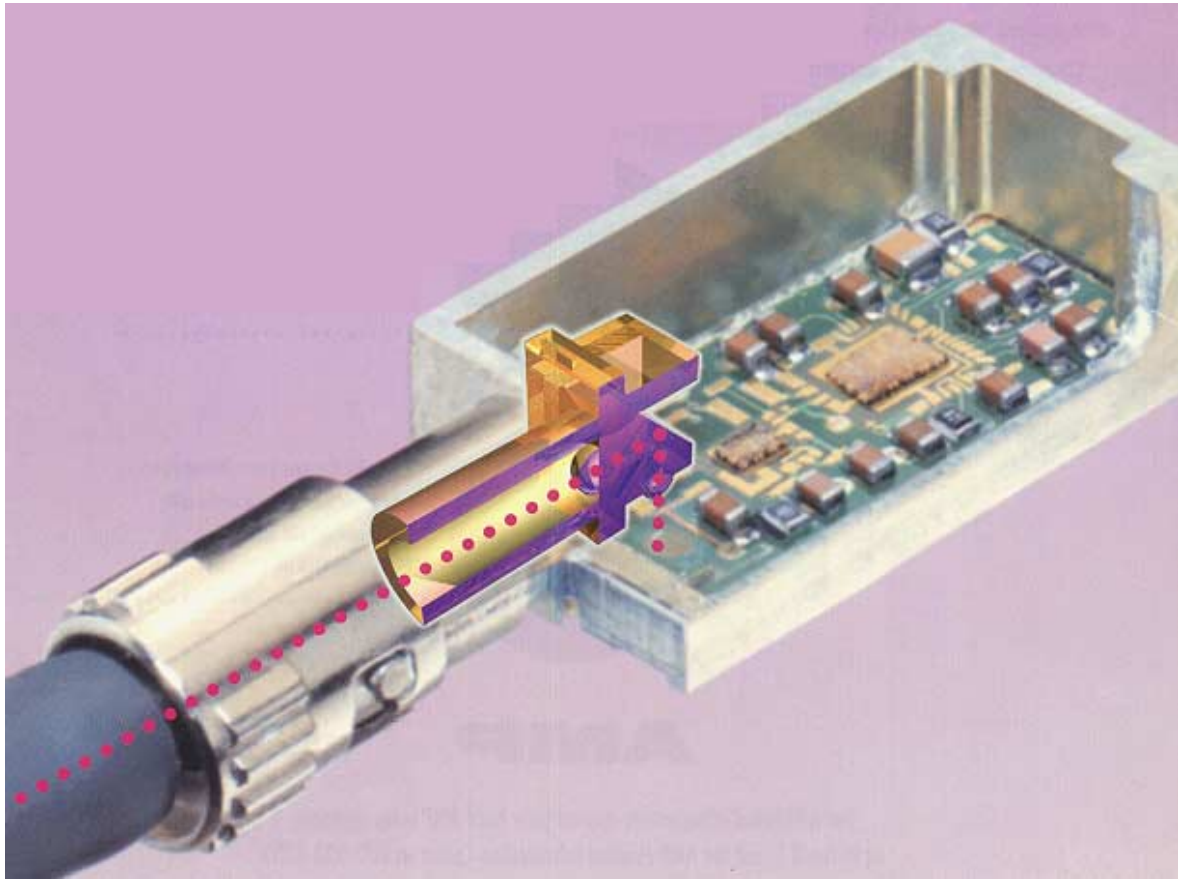


***Agilent HFBR-2119T***

***Complete modular receiver***

***ECL bus for multiple TTCrx***

# *Molded-Optronic technology*

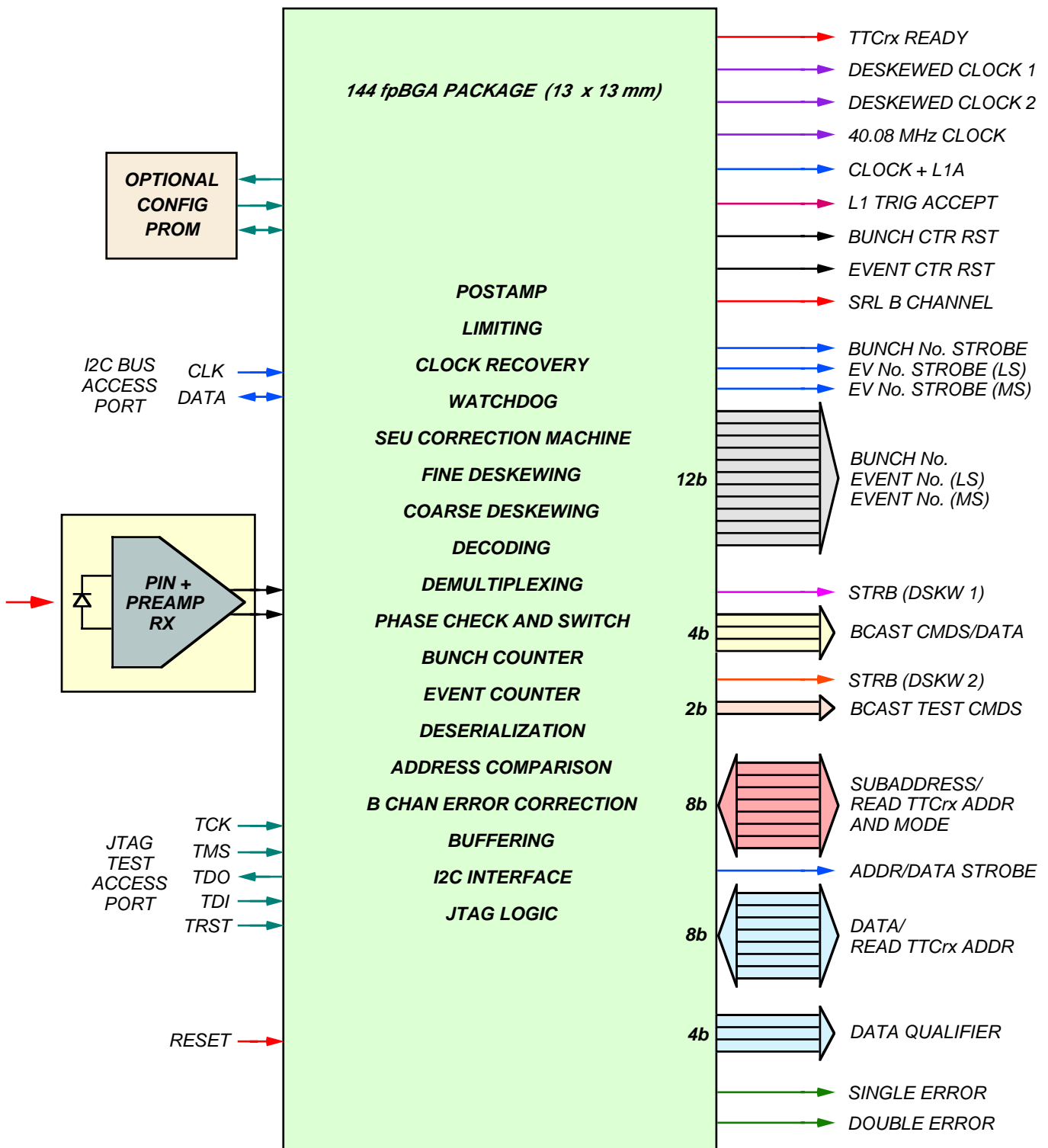


***Integrated lens/receptacle***

***Alignment, light coupling and bending***

***Reduced parts count and assembly cost***

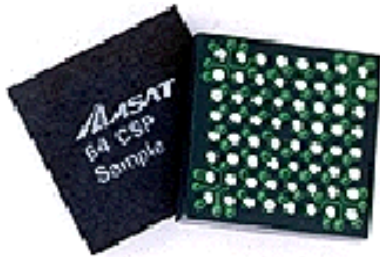
# TTC timing receiver ASIC (TTCrx)



**Rev. 3 (DMILL) TTCrx**



# *TTCrx development*



## *1 $\mu$ m ES2 TTCrx*

*Remaining 78 BGA samples:*

*MIC: 8, PCR+TTCmi: 10,*

*LHC experiments: 60*

## *0.8 $\mu$ m DMILL TTCrx*

*20 received Feb 2000 (some PGA)*

*Fully functional. +40 option taken*

*Yield ~75%*

## *Radiation hardness*

*8 Mrad,  $5 \times 10^{13}$  n and SEU tests*

*No degradation of fine deskewing*

*No internal SEU problems*

*Mod to mitigate photodiode SEU effects*

## *1st Engineering run (ATMEL)*

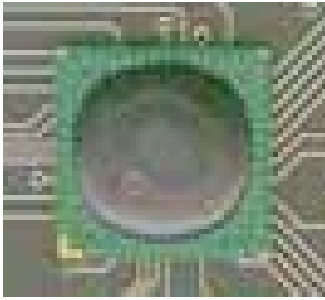
*Split proven (3.1) + modified (3.2) design*

*8 wafers (3200 chips) received Jan 2001*

*Yield 81%*

*Rev 3.2 also OK*

# *TTCrx packaging*

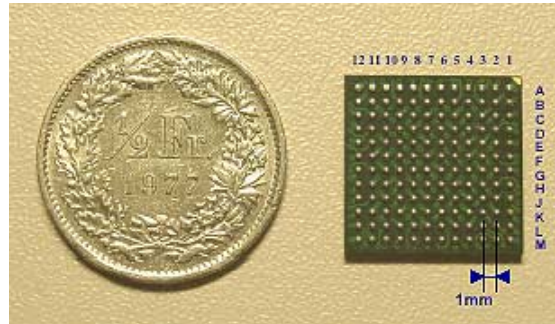


## **100 BGA**

**15 x 15 mm, 1.27 mm pitch**

**IBM Vimercrate \$3.9 (10K qty) + \$10,000 NRE**

**-> Celestica \$40 (10K qty) + \$15,000 NRE**

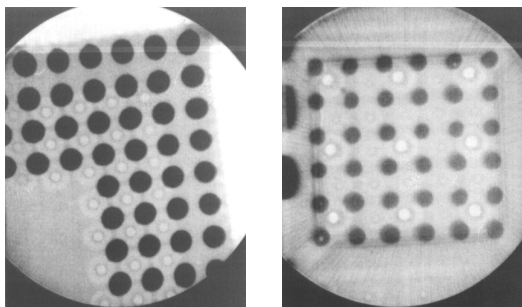


## **144 fpBGA**

**ASAT 13 x 13 mm, 1 mm pitch**

**\$1.58 (10K qty) + \$0.04 shipping trays**

**10 days for first assembly lot**



**Ardelec (F)**

**100% radiography control**

**Individually certified**

**Scolari (CH)**

# *TTCrx development → production*

## *2nd Engineering run*

*New reticule with Rev 3.2 only*

*Submitted Aug 2001 (EUR 139K)*

*ALICE 9%, ATLAS 46%, CMS 36%, LHCb 9%*

*Delayed by DMILL QC problems*

*3 wafers February, 7 wafers July 2002*

*Yield ~80%*

## *Production*

### *Estimated requirements:*

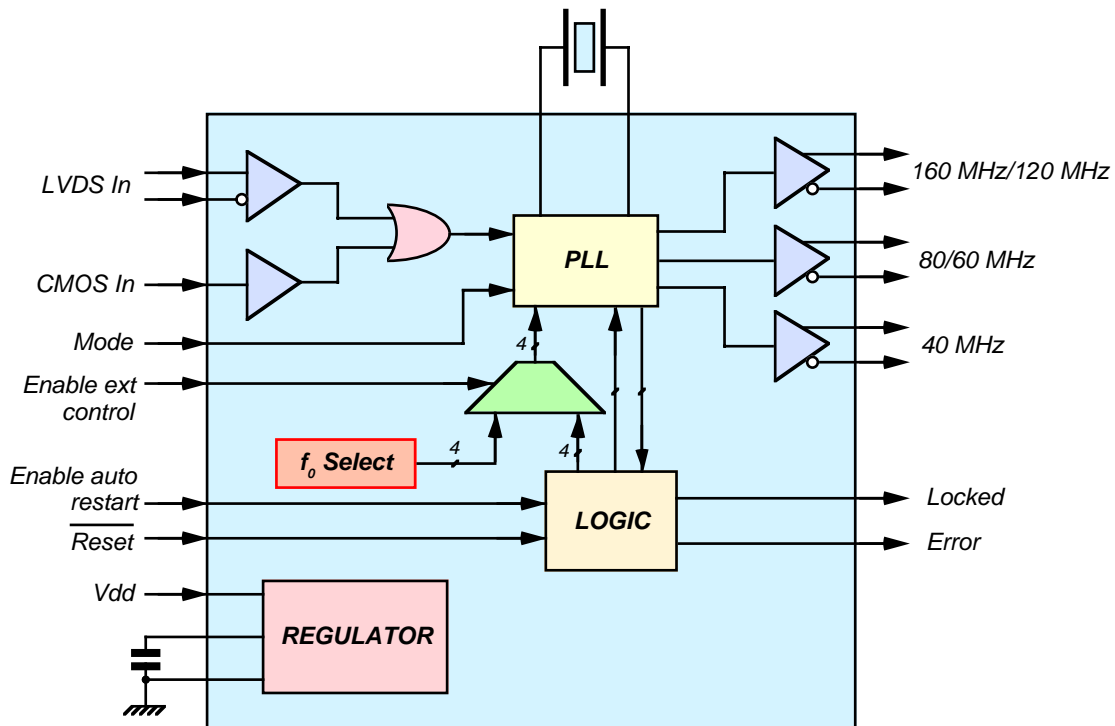
<i>ALICE</i>	<i>1600</i>
<i>ATLAS</i>	<i>8500</i>
<i>CMS</i>	<i>7000</i>
<i>LHCb</i>	<i>1600</i>
<i>Totem</i>	<i>500</i>
<i>LHC machine</i>	<i>600</i>
	<i>19800</i>

*50 wafers, 70% yield = 22316 good chips*

*CHF 467K + CHF 110K packaging & testing*

*Order October 2002 – Delivery May 2003*

# *QPLL auxiliary chip*



***VCXO/PLL jitter filter for TTCrx***

***Rad-tolerant 0.25 μm CMOS***

***3 LVDS clock outputs***

***2 frequency multiplication modes***

***4 mm x 4 mm LPCC-24 package***

***MPW submission 3Q02***

## *Mezzanine TTCrx test board (TTCrm)*



*Convenient carrier for initial tests or evaluation*

*Current version for DMILL 144 fpBGA TTCrx*

*Jumpers for address selection*

*Requires modification for TRR-1B43-000*

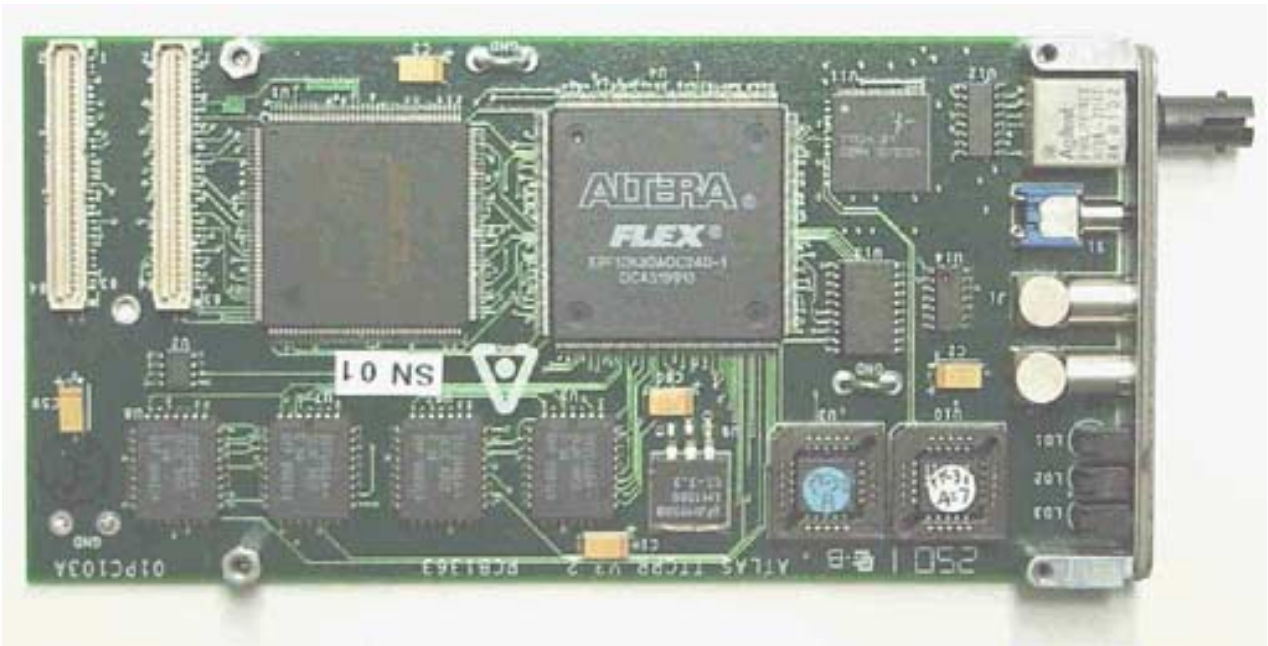
*New pinout for QPLL version*

## *TTC VME receiver (TTCvr)*



*General-purpose VME module*  
*Accepts TTCrm mezzanine*  
*User-programmable Xilinx XC4006E*  
*A24/D32 VME interface and buffers*

## *TTC PMC receiver (TTCpr)*



*Developed by ANL*

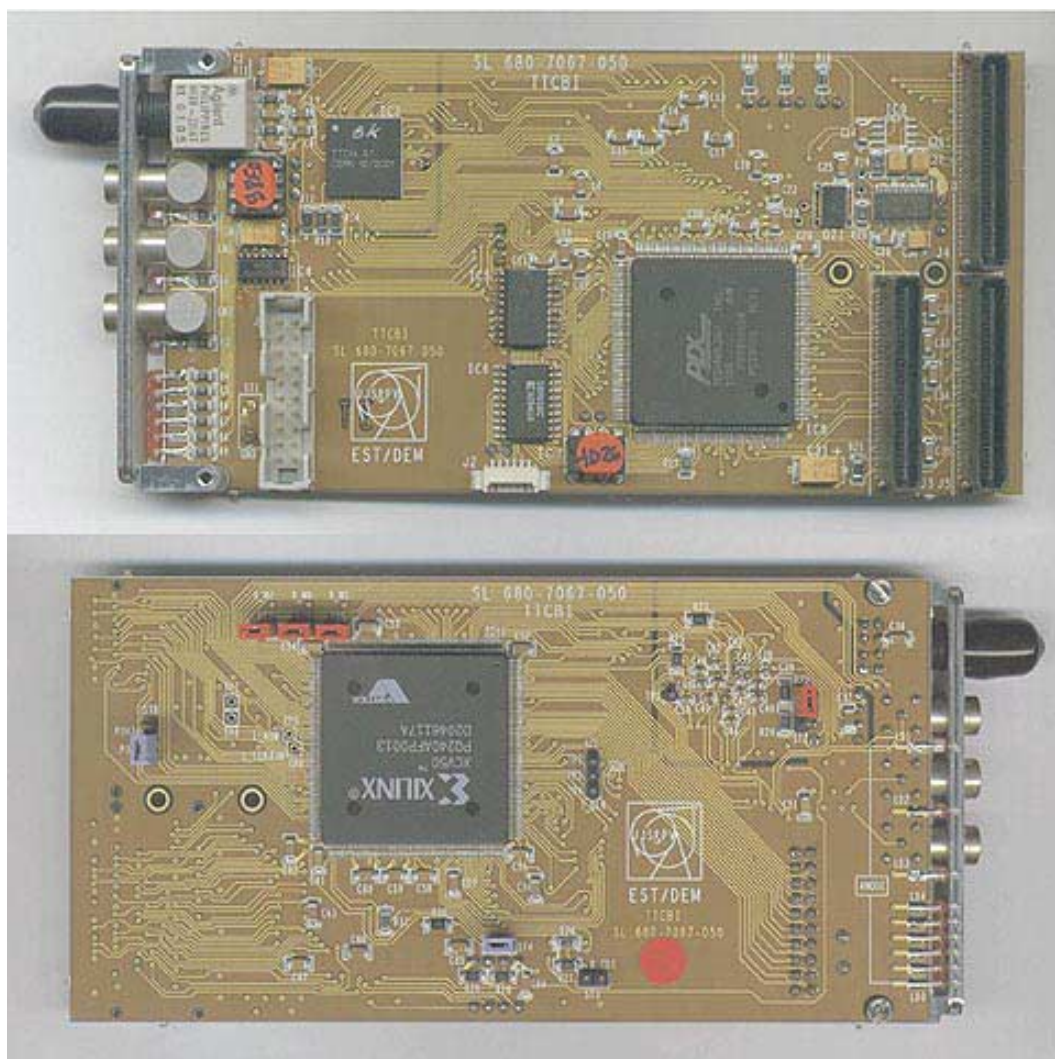
*PMC for ATLAS tile calorimeter DAQ  
(available to other groups)*

*User-programmable Altera 10K30A*

*4 blocks of 8K x 16b FIFO*

*Mk II version*

# *TTC beam instrumentation interface (TTCbi)*



*IEEE P1386.1 PMC slave card*

*Standard BST interface to LHC BI*

*256 bytes dual-port RAM*

*Experiments can use to receive LHC machine info*

*3 protos built. Mk II in design*

*SPS tests May - Sept 2002*

*LynxOS driver*



# *LHC info via TTCbi*

*Uses B-channel long format broadcast from PCR Tx*

## *LHC machine events*

*e.g. Start ramp*

*Dump*

*Post mortem*

## *LHC status messages*

*Part of 32-byte BST messages*

*e.g. Mode (Filling, adjusting, ramping, physics)*

*Beam type*

*Mean current per bunch*

*No. of bunches*

*Beam energy*

*GPS-derived UTC time*

# TTC laser safety



**CLASS I LASER PRODUCT**  
**NOTE: UNTERMINATED OPTICAL CONNECTORS MAY EMIT LASER RADIATION.**  
**DO NOT VIEW WITH OPTICAL INSTRUMENTS.**

This Product  
Complies with 21 CFR  
1040.10 and 1040.11



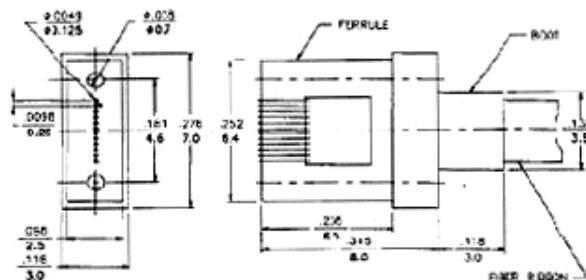
**CERN IS 22, CDRH 21CFR1040, IEC 60825**

**Class 1 after root coupler**

**1310 nm – 8.8 mW**

**850 nm – 0.4 mW**

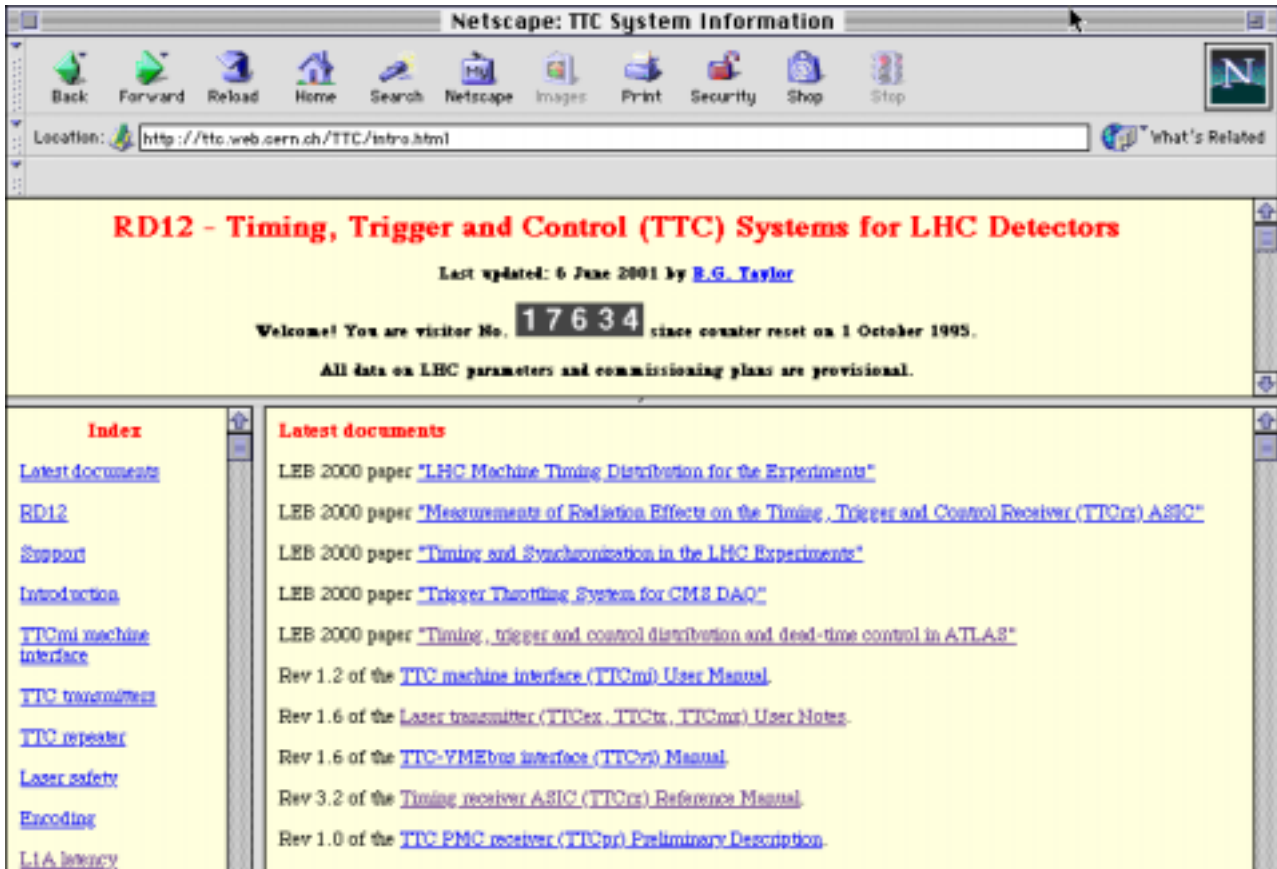
**- But no ribbon connectors for Tx outputs!**



**Class 3B in PCR transmitter racks**

**- "Controlled access" area**

# Internet



## ***TTC website***

***<http://www.cern.ch/TTC/intro.html>***

## ***TTC mailing list***

***TTC news and information-sharing***

***RD12 participants available***

***ListServer@listbox.cern.ch:***

***subscribe [lhcx-exp-ttc](mailto:lhcx-exp-ttc@listbox.cern.ch) [email address]***

***Post to:***

***[lhcx-exp-ttc@listbox.cern.ch](mailto:lhcx-exp-ttc@listbox.cern.ch)***

***Assistance:***

***[owner-lhcx-exp-ttc@listbox.cern.ch](mailto:owner-lhcx-exp-ttc@listbox.cern.ch)***